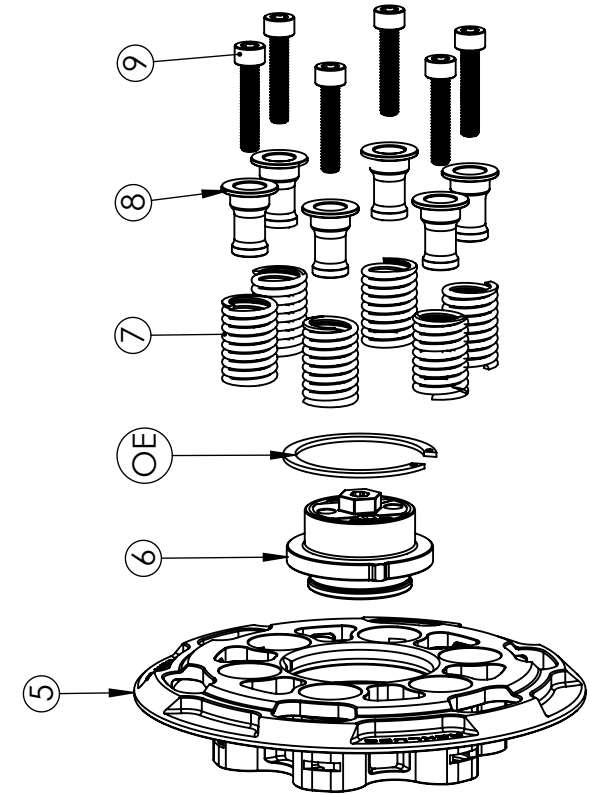
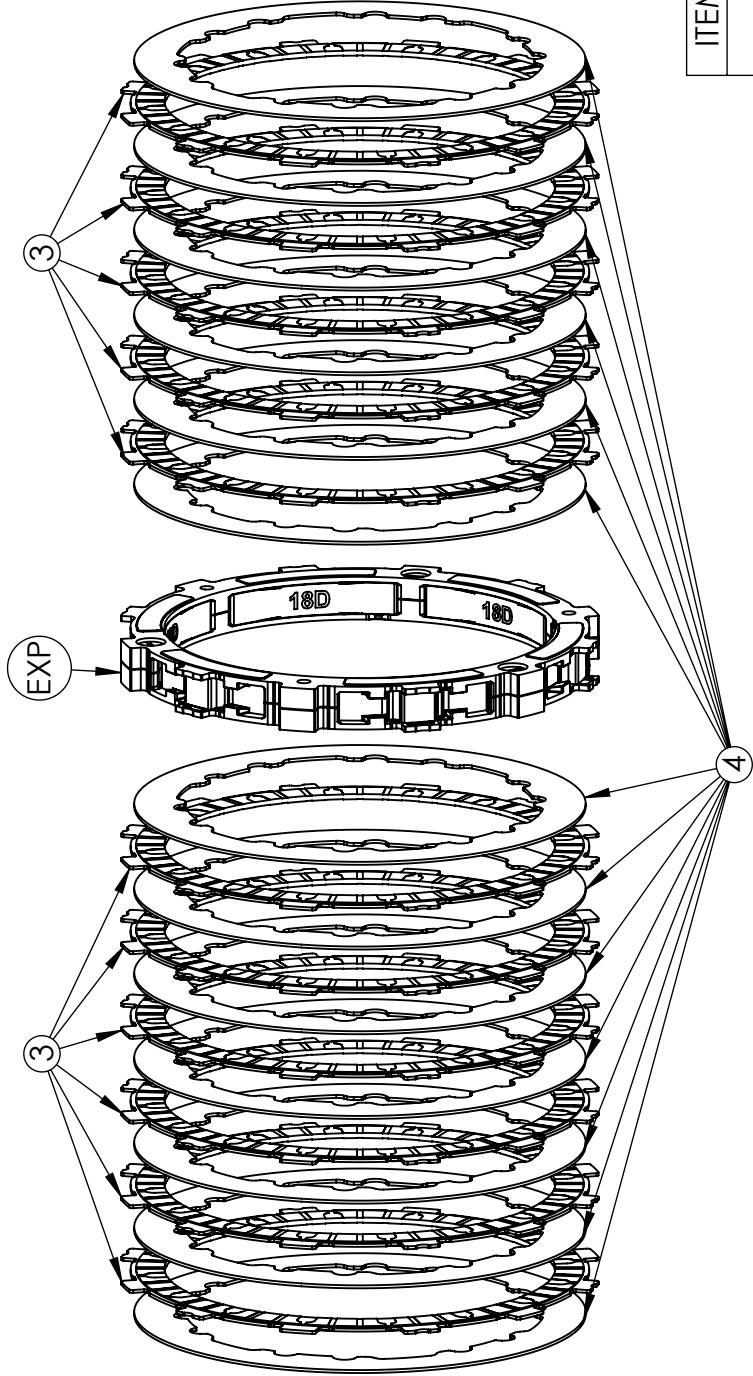
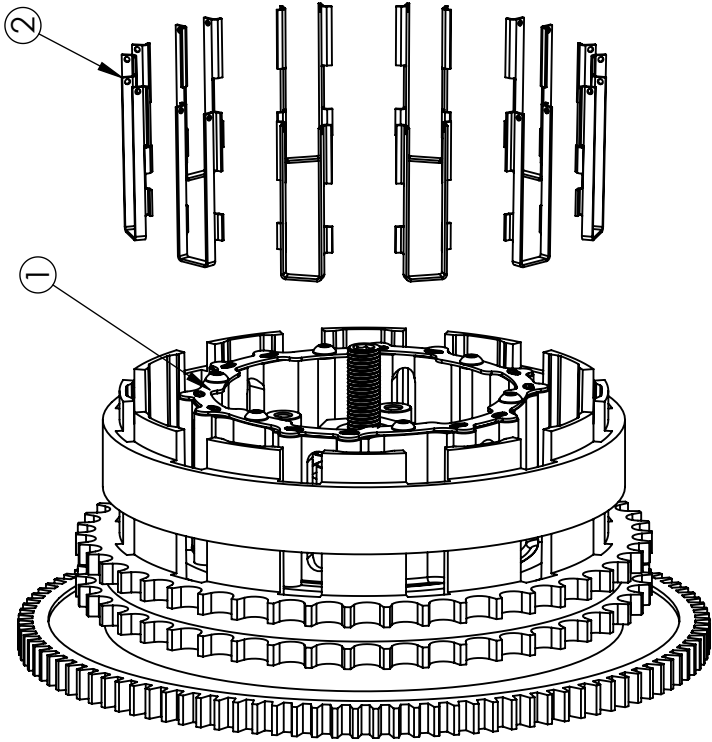


SETUP SHEET 198-7915002



COMPONENTS

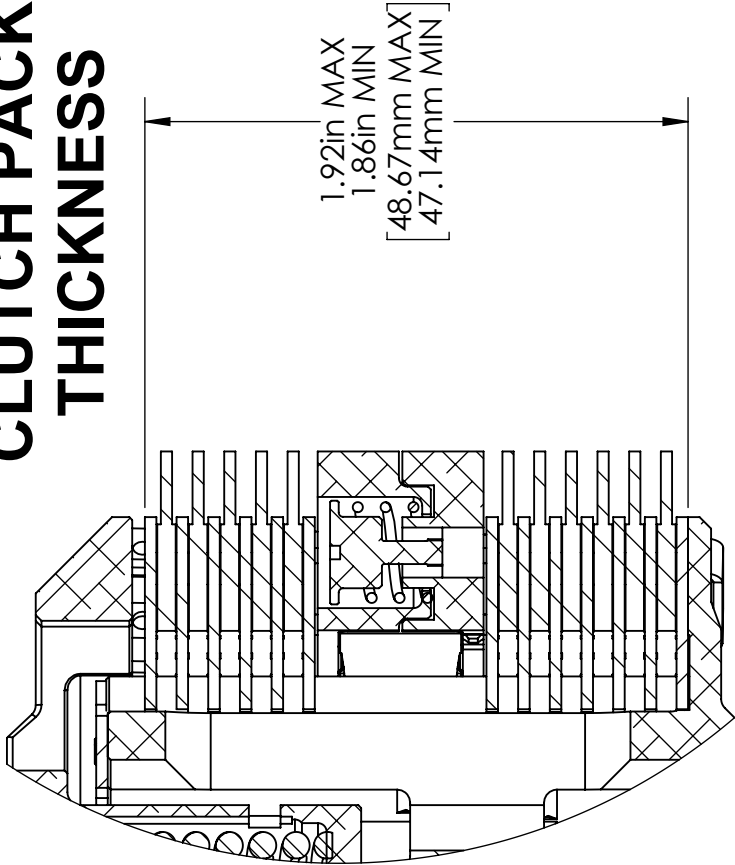
ITEM NO.	DESCRIPTION	QTY.
1	HUB	1
2	BASKET SLEEVES	12
3	TORQ DRIVE FRICTION	11
4	DRIVE PLATE	13
5	PRESSURE PLATE	1
6	THROW-OUT ADJUSTER	1
7	PRESSURE PLATE SPRINGS	6
8	SCREW SLEEVE	6
9	SPRING SCREW	6
EXP	EXP DISC	1
OE	OE COMPONENTS	Var

TUNING OPTIONS

ENGAGEMENT RPM	EXP SPRINGS
LOW	3 GREEN & 3 GOLD
MEDIUM *	6 GREEN
HIGH	3 WHITE & 3 GREEN

* MEDIUM SETTING IS PREINSTALLED IN THE EXP DISC

CLUTCH PACK THICKNESS

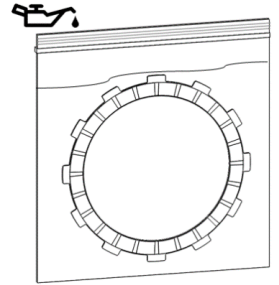


SERVICE LIMITS

COMPONENT	STANDARD	SERVICE LIMIT
TORQDRIVE FRICTION	.068-.072in 1.73-1.83mm	.065in 1.65mm
EXP	.596-.616in 15.1-15.6mm	.586in 14.9mm

INSTALLATION GUIDE

1. Soak the friction disks and EXP bases in clean engine oil for 10-15 minutes. Make sure the friction disks are coated on both sides. *Pouring oil into the plastic bag suffices.*



2. Remove the old clutch pack.

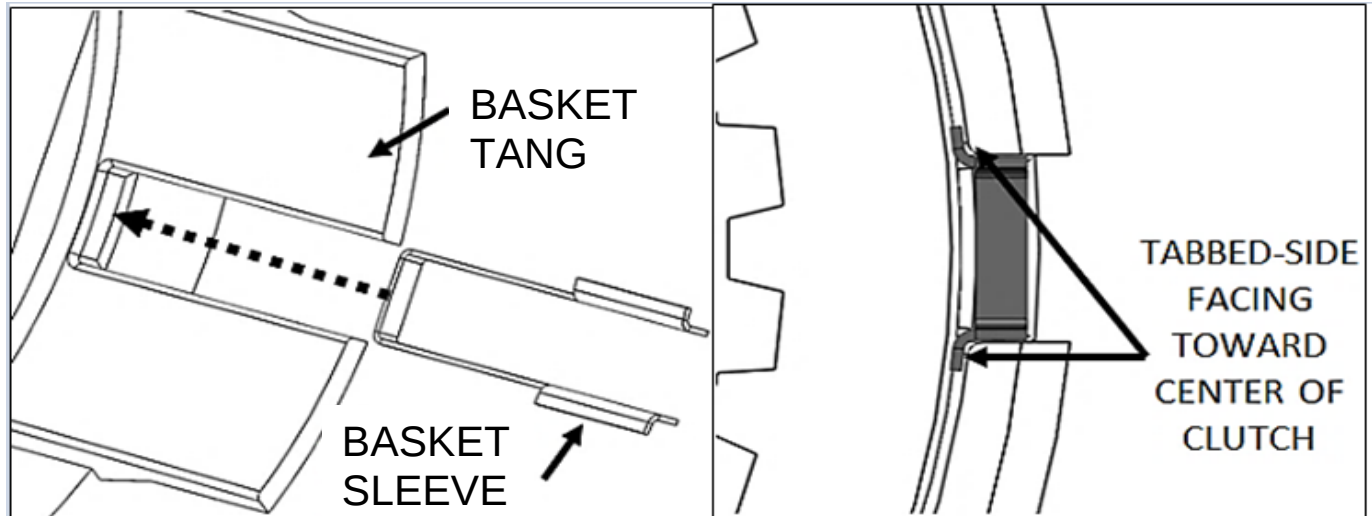
3. Remove the old basket sleeves and inspect the clutch basket for damper and/or spring rotational play.

- Dampers/springs should not be loose. Inspect the clutch basket for notching. Do not install sleeves or use product with a notched basket. Notched basket tang faces can cause the sleeves to break. Do not use baskets that have been filed, machined, or modified on the tangs. Replace the basket if necessary.

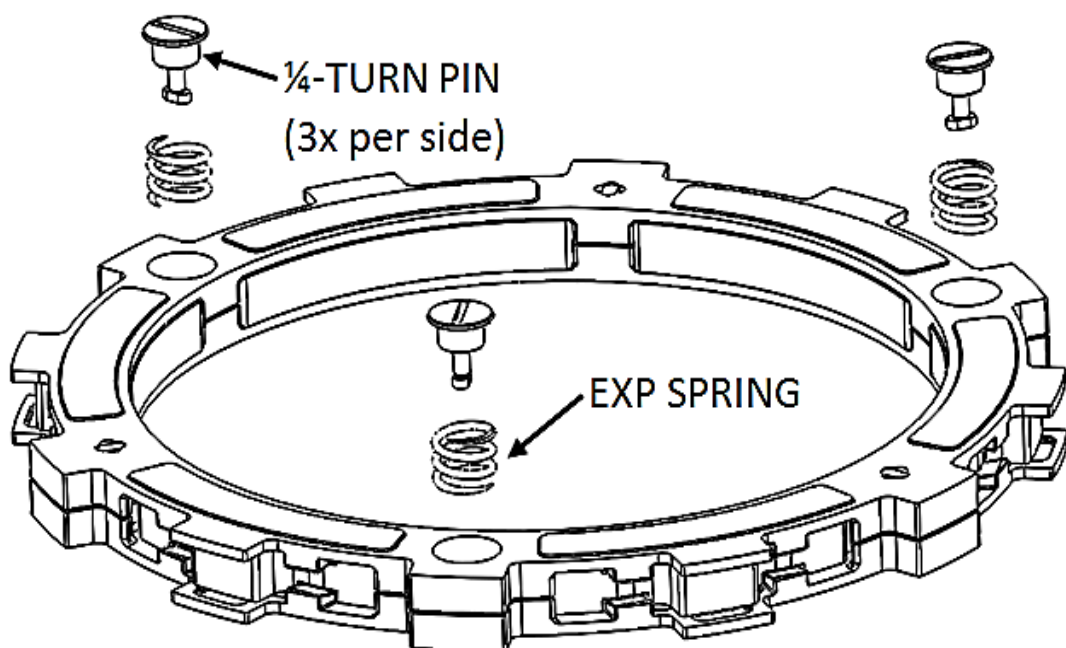
⚠ WARNING

Failure to inspect the basket and replace if necessary could result in death, serious injury, and/or property damage.

4. Install the new basket sleeves into the basket slots. Make sure the sleeve tabs sit against the inside of the basket, then push the sleeves down until they contact the bottom of the tang slot.



5. Rebuild the EXP with the new bases.



6. Install the clutch pack by **starting with a steel drive plate**.

7. Add a friction disk, then continue to alternate steel drive plates with friction disks as shown with the included **setup sheet**.

8. Reinstall the pressure plate, springs, and cover.

9. Reset the **Free Play Gain**. See your original install guide for detailed instructions.

10. Start the bike and warm it up for a few minutes before riding.
11. Break-in will occur over the first 1-2 hours of riding.

NEED ADDITIONAL HELP?

Website

www.rekluse.com/support

Phone

(208) 426-0659

Monday thru Friday: 8 am – 5 pm Mountain Time

Email

customerservice@rekluse.com