

# OWNER'S MANUAL TRIUMPH DAYTONA 675R

130-013-250-015



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| RECOMMENDED SETTINGS |                    |
|----------------------|--------------------|
| Fork stroke          | 120mm              |
| Preload              | 8mm                |
| Air gap/Oil level    | 145mm              |
| Fork oil             | 5wt.               |
| Spring rate          | 36-260-VAR         |
| Comp damping         | -12 Clicks out     |
| Reb damping          | -18 Clicks out     |
| Fork position        | Manufacturer specs |

K-Tech Suspension Ltd products are manufactured to fit specific brands and models. Under no circumstances should any K-Tech Suspension Ltd products be fitted to an application other than that for which it has been designed, tested and manufactured.

## INTRODUCTION

The 25IDS cartridges have been designed for track use, they are manufactured in the UK using the highest quality materials and processes available. The IDS system uses a 25mm piston in each separate compression and rebound legs, giving ultimate damping control, providing the rider optimum performance under competitive riding conditions.

**\*\*\*This product is not designed or intended for highway use.\*\*\***

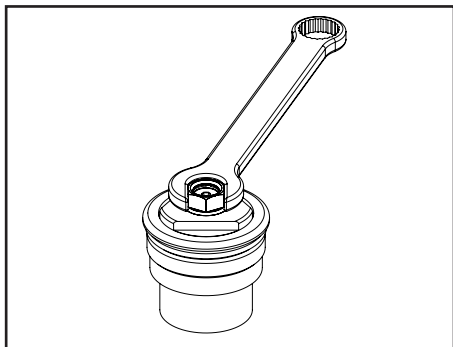
These procedures should only be carried out by a qualified motorcycle technician. K-Tech Suspension Ltd will not be liable for any damages caused in any way to/by the product and any injuries sustained if the product is fitted by someone who is neither an authorised dealer of K-Tech Suspension Ltd or have the relevant qualifications in motorcycle technology. K-Tech Suspension Ltd will also not be liable if the correct tools are not used throughout the process of fitting and adjustment of a K-Tech suspension Ltd product. Please refer to the manufacturer's workshop manual before attempting this procedure. This procedure will require two people, you will need to remove all relevant bodywork and any other parts that may restrict you from carrying out this task.

# 25IDS OPEN CARTRIDGE DAMPING SYSTEM

## ADJUSTMENT



The K-Tech 25IDS cartridge kits are adjustable by the following external adjusters.

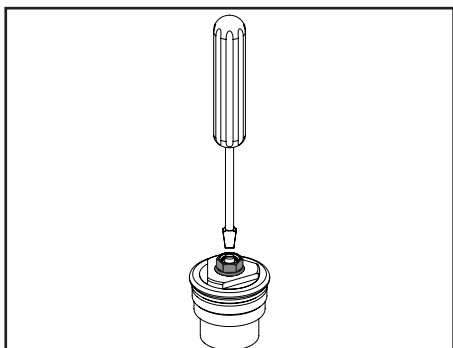


### Spring Preload:-

Adjust using a 14mm hex nut in the centre of the forkcaps.

Spring preload has 18mm of adjustment, 1 turn on hex nut equals 1mm of preload on spring.

Spring preload should be set from the fully open (anti-clockwise) position.

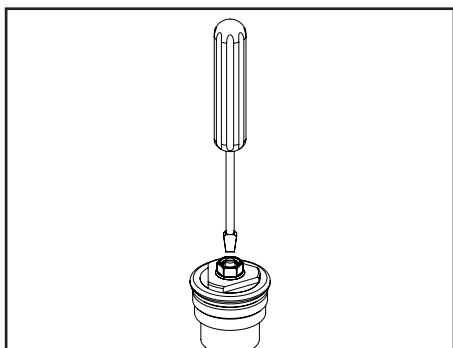


### Compression Damping:-

Adjust with a screwdriver in the centre of the **BLACK** left hand fork cap.

Adjustment range is 30 clicks.

All settings should be made from the fully closed (clockwise) position.



### Rebound Damping:-

Adjust with a screwdriver in the centre of the **NATURAL** right hand fork cap.

Adjustment range is 30 clicks.

All settings should be made from the fully closed (clockwise) position.

## SETTING THE FORK

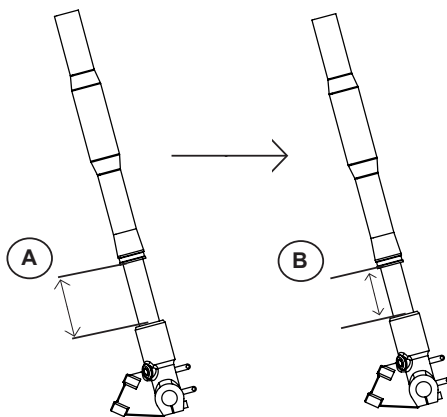
When the fork is fitted to the bike there is some basic geometry you should check with the preload adjustment, to do this you need to support your bike so the front wheel is lifted off the ground.

To set the preload on your forks you need a 14mm socket or spanner, preload is very important as it effects the attitude of the motor-cycle and the angle of the forks.

To check the preload on your forks support the motorcycle on a stand so the front wheel is fully off the ground, make sure the fork is fully extended by pushing down on the wheel and measure the amount of chrome tube there is extending from below the seal to the axle bracket at the bottom of the fork. Make a note of this. (A)

Take the bike off the stand and push down on the handlebars a few times allowing the bike to settle. Measure the same points as before and make a note of it. (B)

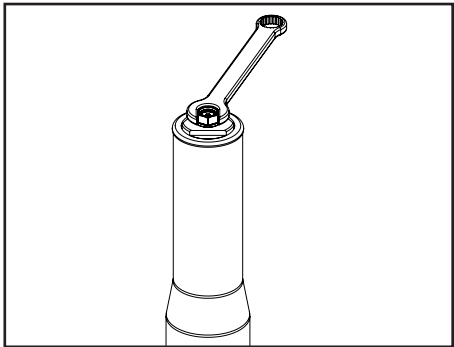
Subtract the second measurement - See Fig (B) from the first measurement - See Fig (A), this measurement should be between 25-35mm. If you do not have this measurement you need to adjust the preload with the 14mm hex on the top cap until you achieve this figure.



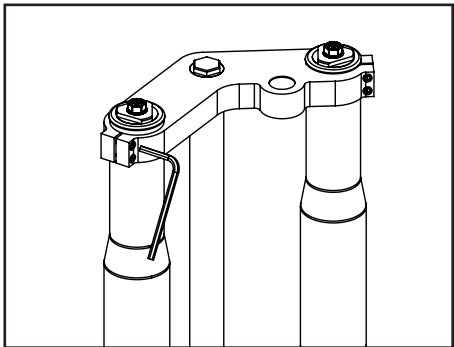
## CHANGING THE FORK SPRINGS

Before changing fork springs make a note of the spring preload, compression and rebound damping settings.

1.

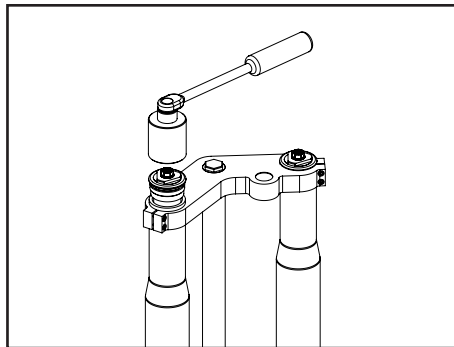


Remove all the preload from both forks using the 14mm hex in the centre of the top cap.
2.



Loosen the clamping screws in the upper clamp.

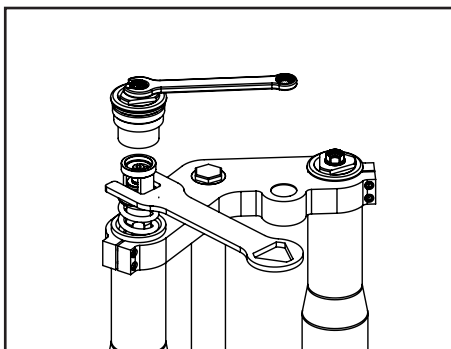
Before performing step 3 please make sure the persons holding the handle bars are strong and in good health as the motorcycle maybe very heavy when lowered.
3.



With the bike supported under the **bottom fork clamp** unscrew both fork caps with either Tool No. 113-010-020 or a top cap socket - Tool No. 113-020-000. With one person on each handle bar remove the stand from under the bottom fork clamp and slowly lower the bike.

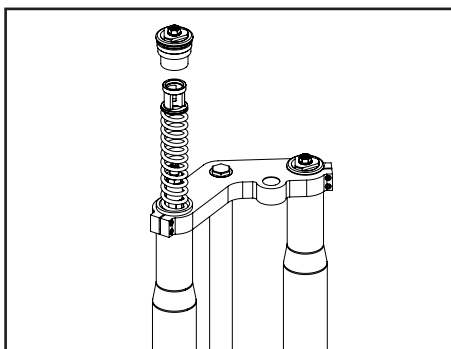
## CHANGING THE FORK SPRINGS

4.



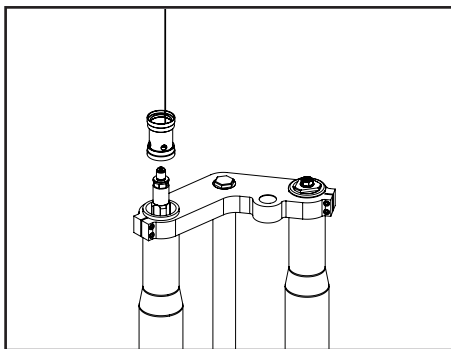
Remove the top cap nut assembly from the piston rod joiner using a 14mm spanner and Tool No. 113-010-020.

5.



Remove the nylon spring pusher and the main spring slowly, keeping as much oil in the fork leg as possible.

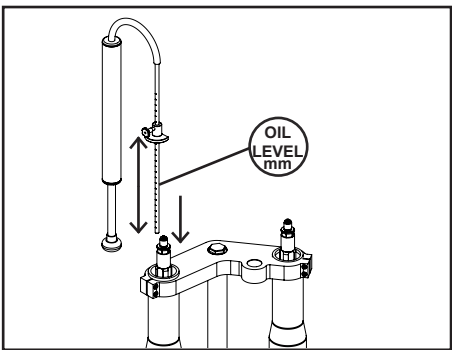
6.



If a large amount of oil has been lost removing the spring it is necessary to check the oil level. To do this you will need to remove the spring preload spacer from under the main spring using a wire hook.

CHANGING THE FORK SPRINGS

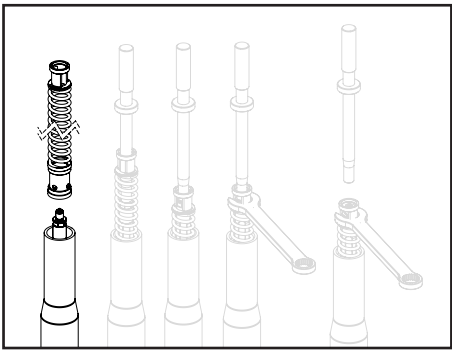
7.



K-Tech recommend 5wt.

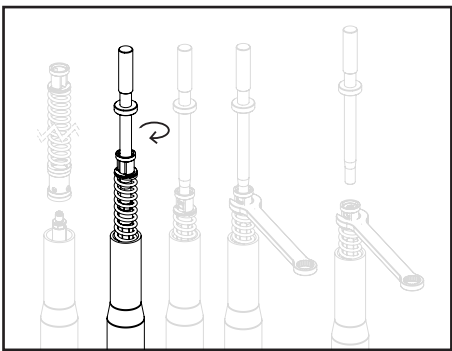
To check the oil level in the fork is to the recommended level use - Tool No. 113-050-500. To do this add approximately 100cc of oil to the fork, insert the oil level tool to the preset stop (see recommended settings on page 2) and suck out any excess oil. The piston rod should be fully compressed downwards when performing this procedure.

8.



Refit the preload tube with nylon seats, with the holes facing downwards along with the optional spring you are choosing to use and the nylon spring pusher.

9.

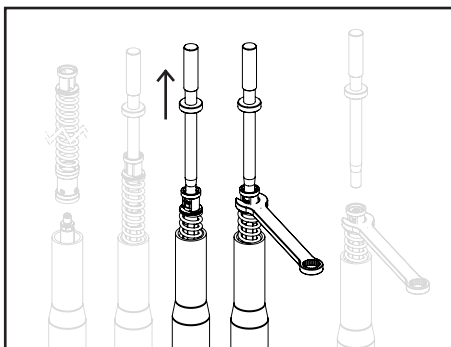


Using the pull up rod - Tool No. 113-030-015 screw this onto the piston rod joiner.



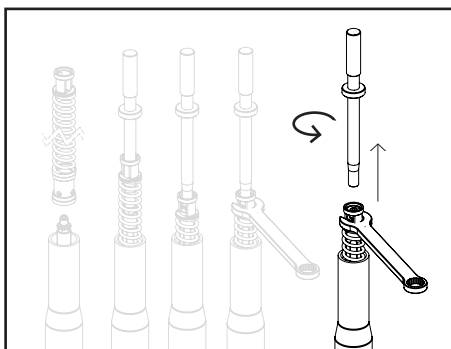
## CHANGING THE FORK SPRINGS

10.



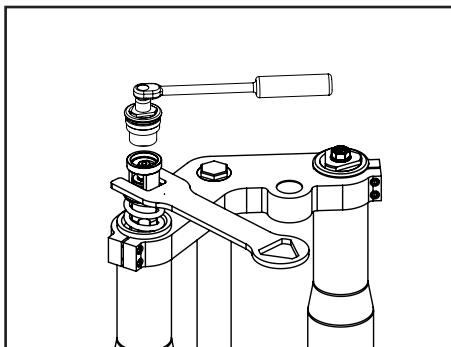
Pull the piston rod up and locate Tool No. 113-010-020 through the nylon spring pusher onto the 17mm hex on the piston rod joiner.

11.



Remove the piston rod pull up tool.

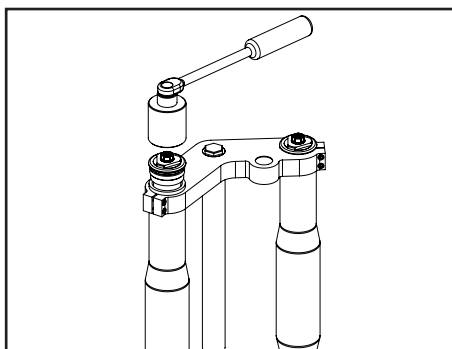
12.



Fit the top cap onto the piston rod joiner using Tool No. 113-010-020 and a 14mm socket. Tighten the top cap to the piston rod joiner torque load to 20N/m (14.75lb - ft).

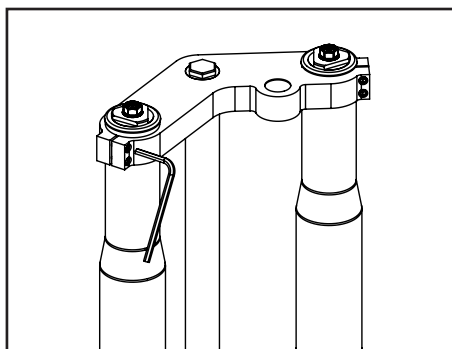
## CHANGING THE FORK SPRINGS

13.



With one person on each handlebar slowly lift the bike and support the bike under the **bottom fork clamp** so the wheel is off the ground. Refit the top caps to the fork legs and torque load to 10N/m (7.35 lb-ft) - using Tool No. 113-020-000

14.



Tighten the upper fork clamp bolt to manufacturer's specification and adjust preload and damping settings to previous or recommended settings. (Located at the front of document)

## SERVICE

K-Tech Suspension Ltd recommend that this product is serviced every 20 hours of use. It is very important that this product is serviced by an authorised dealer, as there are special tools required to guarantee correct performance of this product. K-Tech Suspension Ltd cannot be held responsible for any damage caused to/by the product if a service is overdue or was not conducted by an authorised dealer.

[www.ktechsuspension.com/service-centres-and-partners](http://www.ktechsuspension.com/service-centres-and-partners)

## 25IDS OPEN CARTRIDGE DAMPING SYSTEM

## NOTES

[illegible]



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