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## KAWASAKI FUEL TANK:

**3.4 GALLONS**

**IMS Tank ID: KX-20**

**Fits KX 125 / 250**  
**(1994-98) models**

**IMS Part #:**  
**113125 / 213125**  
**PARTS LIST**

- (1) Fuel Tank
- (1) Left Shroud w/Graphic
- (1) Right Shroud w/Graphic
- (1) L Graphic (IMS-8008001)
- (1) R Graphic (IMS-8008001)
- (1) Gas Cap-322100-BLK\*
- (1) SEAL-322101\*
- (\*Excluded on Dry-Break\*)
- (1) Petcock Gasket (#322141)
- (2) L Brackets/w Cover  
(BRK-KX-20-24)
- (2) ½" Clear PVC-Pcs.  
(MCM-5233K69)
- (2) 6x12 Big Flange  
(MTP-5369106012)
- (2) 6x18 Washers  
(MTP-9028106001)

### **STOCK ITEMS TO USE**

- Petcock & screws
- Seat mounting hardware
- Radiator shroud bolts
- Rear tank strap & mounting screws

## **WARNING!**

Clean tank interior thoroughly before installation. Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends that installation be done by a licensed mechanic. Read all instructions first before beginning installation.

## **TANK REMOVAL**

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

The stock seat & tank need to be removed first.

From the stock tank remove the petcock, seat attachment bolt & radiator shrouds. The radiator bolts will be used on the **IMS** tank & shrouds.

## **TANK INSTALLATION**

Install the stock petcock & seat attachment bolt to the **IMS** tank in the same manner as the stock tank.

Place the **IMS** tank onto the motorcycle

Using the (2) 6 x 12mm bolts supplied, attach the L-brackets to the **IMS** tank finger tight. Push down on the tank making sure it is seated properly, and then tighten the L-brackets completely (Note: The hole in the L-bracket is slightly oblong so that it can be snugged against the frame before tightening).

Place the **IMS** radiator shrouds onto the **IMS** tank & fasten them firmly to the tank, then attach the two remaining shrouds bolts to the radiators in the same location as stock shrouds.

Connect the fuel line & turn the petcock to the closed position. Fill the **IMS** tank and check for any leaks before replacing the seat.

Make sure that all cables, bars etc. move freely & enjoy your longer ride!

### **“FOR COMPETITION USE ONLY”**

“Legal in California **ONLY** for racing vehicles which may never be used upon a highway.”

### **DISCLAIMER:**

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity