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KAWASAKI:
KX250F (17-18)
KX250 4-Stroke (19-20)

FUEL TANKS:
IMS Tank ID # KX-44

IMS Part #
113163/213163
2.3 gallon

PARTS LIST

- 1) Fuel Tank
(1) Gas Cap-322100-BLK*
(1) SEAL-322101*
(*Excluded on Dry-Break*)
(1) Petcock Gasket (322141)
(2) L Brackets/w Cover
(BRK-KX-20-24)
(2) ½" Clear PVC-Pcs.
(MCM-5233K69)
(2) 6x12 Flange Big
(MTP-5369106012)
(1) Recessed Rubber Bumper
(MCM-9540K26)

STOCK ITEMS TO USE

- EFI pump assembly with O-ring and bolts
- Gas Cap Vent Hose

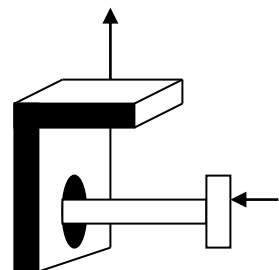
WARNING!

Clean tank interior thoroughly before installation. Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends that installation be done by a licensed mechanic. Read all instructions first before beginning installation.

TANK INSTALLATION

- Step 1** Remove your OEM Seat and Fuel Tank
Step 2 Remove the Fuel Pump, Seat Retention Bolt, and Tank Retention Bolt from your OEM Tank
Step 3 Place the Fuel Pump into your IMS Tank and tighten securely
Step 4 Place the Seat Retention Bolt and Tank Retention Bolt into your IMS Tank
Step 5 Install Recessed Bumper using 6x12 Button Head Bolt to front tank mount location on your frame.
Step 6 Place your IMS Tank loosely into the frame, and reconnect all Fuel pump connections. Ensure that all lines are routed properly.
Step 7 Place your IMS Tank into the frame so that it seats properly.
Step 8 Insert the supplied 6x12mm bolts through the **IMS** L-brackets & thread them loosely into inserts on the sides of your IMS Tank. While pushing the brackets firmly up against the frame rails, tighten them firmly (see illustration below).
Step 9 Attach the tank retention strap to the rear of your IMS Tank
Step 10 Secure the shrouds to your tank using the OEM hardware.
Step 11 Reinstall your seat.
Step 12 Install the gas cap supplied with your IMS Tank and attach the OEM Vent line.

Push bracket up against
Bottom of the frame rail
While fastening to IMS
Tank.



Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank which may eventually puncture the tank. Fill the fuel tank and install IMS gas cap. **CHECK FOR ANY LEAKS. NO LEAKS. ENJOY YOUR RIDE!!**

“FOR COMPETITION USE ONLY”

“Legal in California **ONLY** for racing vehicles which may never be used upon a highway.”

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity