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Orders/Information: (951) 653-7720

YAMAHA
WR250F/426F (01-02)

WR400F (98-00)

YZ250F (01-02)

YZ400F (98-99)

YZ426F (00-02)

3.4 GALLONS
IMS Tank ID: YZ-13

(Will Fit 98-02 WR-F
Models With 98-02 YZ-F
Seat & Shrouds)

Part #117318 / 217318

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap-322100-BLK*
- (1) SEAL-322101*
- (*Excluded on Dry-Break*)
- (1) Left Fuel Valve (#322132)
- (1) Fuel Valve O-Ring
(MCM-9452K22)
- (1) ¼ x 14" Fuel Line (PA-27068)
- (2) Hose Clamps
(Clips&Fasteners#12684)
- (2) 6x16 S/Flange (6999106016)

OEM ITEMS TO USE

- Left side bracket & bolts

WARNING!

Clean tank interior thoroughly before installation. Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends that a licensed mechanic do installation. Read all instructions first before beginning installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat attachment bolts (2) at rear, radiator shroud to radiator bolts (2), and rubber hold down strap at rear. Remove the OEM fuel tank.

TANK INSTALLATION

Install fuel valve supplied in parts kit using the O-ring and provided 6x16mm bolts. **Install only the left side-mounting bracket from the OEM tank onto the IMS tank (RH Side Not Used/Required).** Install OEM seat hook bolt and rear hold down strap bolt next. Then slip tank on the frame. Install the left side mounting bolt through the mounting bracket into the frame, then hook rear hold down strap on.

Install fuel line routing it over the intake manifold between the carb and cylinder head. Remove shrouds from OEM tank and install on IMS tank. Attach the seat, and make sure everything is tight. Turn the petcock to the closed position. Fill you new **IMS** fuel tank, check for any leaks & enjoy your longer ride!

"FOR COMPETITION USE ONLY"

"Legal in California **ONLY** for racing vehicles which may never be used upon a highway."

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity