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## KTM FUEL TANK:

**3.7 GALLONS**

**IMS Tank ID: KTM-9**

**620-SX,SC ('96-'98)**

**400-RXC ('96)**

**400-SC ('98-'99)**

**400-EXC ('96-'98)**

**400-SXC ('00)**

**620-EXC ('96-'98)**

**620-RXC ('96)**

*\*Designed for KTM 400 SXC*

*Will adapt to 625 SXC but is not a perfect fit and is NOT sold with that intention. IMS does NOT produce a fuel tank designed specifically for the 625SXC.\**

**IMS Part #:**

**113319**

## IMS PARTS LIST

(1) Fuel Tank

\* (1) Gas Cap-322100-BLK

\* (1) SEAL-322101

(\*Excluded on Dry-Break\*)

(1) Large Seat Hook Catch Fitting  
-16mm

MCM-90563A640"

(2) 6 x 16 - 8mm Hex Small  
Flange Screw(MTP-6999106016)

(1) 6x25mm Button Head Bolt  
(MTP-7083106025)

## OEM ITEMS TO USE

- Fuel Line
- Petcock, O-Ring & Bolts

## WARNING!

Prior to installation clean interior of IMS tank thoroughly.

Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends installation be performed by a licensed mechanic.

Improper installation may lead to Severe Bodily Injury or Death.  
Prior to installation Read all instructions thoroughly.

## TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line at petcock, and shroud to radiator attachment bolts, remove shrouds, and tank bolt (center mount).

On the outside of each radiator, remove plastic spacers. (These items will not be required to install the IMS fuel tank).

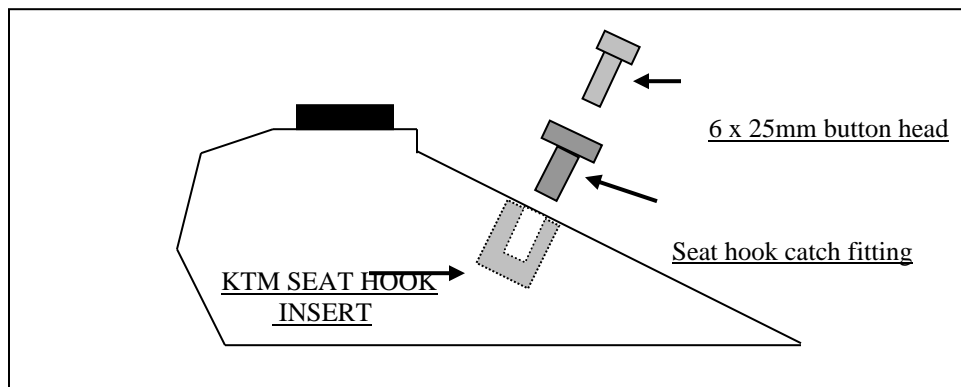
Remove petcock from OEM tank, your going to need the petcock for installation on the **IMS** tank.

## TANK INSTALLATION

Mount IMS seat hook fitting on topside of tank. Install OEM petcock using the **IMS** bolts.

Slide the rear portion of the IMS tank into the slot on the frame and attach with tank bolt. Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank that may eventually puncture the tank. Check that you have sufficient clearance from any heat source that could melt the fuel tank.

Attach the seat and connect the fuel line. Turn the petcock to the closed position and fill your new **IMS** fuel tank. Always check for any fuel leaks before operating your bike and enjoy your longer ride!



## "FOR COMPETITION USE ONLY"

"Legal in California **ONLY** for racing vehicle, which may never be used upon a highway."

## DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity