



700 S. Hathaway St. Unit E  
Banning, CA. 92220  
web: <http://www.imsproducts.com>  
Orders: (800) 237-9906  
Information: (951) 653-7720  
FAX: (951) 653-1060

## KAWASAKI KX 125, 250 FUEL TANK:

**3.1 GALLON**

**Fits 1999-2002**

**KX125/250 models**

**IMS Tank ID: / Part #'s.**

**KX-22 / 113130**

**KX-23 / 113131**

**KX-24 / 113132**

**KX-25 / 113133**

### PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap-322100-BLK\*
- (1) SEAL-322101\*
- (\*Excluded on Dry-Break\*)
- (1) Petcock Gasket (#322141)
- (2) L Brackets/w Cover  
(BRK-KX-20-24)
- (2) ½" Clear PVC-Pcs.  
(MCM-5233K69)
- (2) 6x12 Small Flange  
(MTP-6999106012)
- (1) 6x12Buttonhead  
(MTP-7380106012)
- (1) Rubber Grommet  
(MCM-9540K26)

### STOCK ITEMS TO USE

- Petcock & Screws
- Seat Mount Hardware
- Radiator Shrouds

## WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

### TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove the seat, fuel line, radiator shrouds & tank. Remove the petcock from the OEM tank.

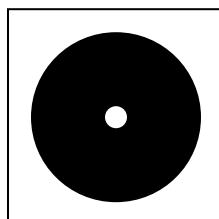
### TANK INSTALLATION

Install the stock petcock into the IMS tank using the petcock gasket supplied & the OEM bolts. Tighten snugly, but DO NOT over tighten.

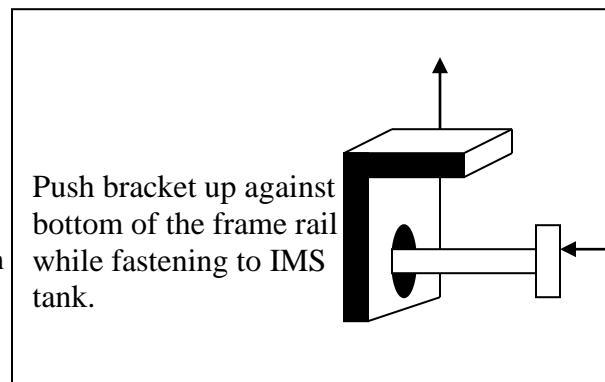
Place the IMS tank onto the motorcycle, making sure that it doesn't bind & rests on the frame rails.

Insert the supplied bolts through the IMS L-brackets & thread them loosely into the stock mounts on the frame.

While pushing the brackets firmly up against the frame rails, tighten them firmly (see illustration below).



Install grommet in place of original front mount bolt, using button head allen to mount.



Push bracket up against bottom of the frame rail while fastening to IMS tank.

Attach the OEM fuel line, radiator shrouds & seat. Fill tank with fuel. Make sure there aren't any leaks & enjoy your longer ride!

**“FOR COMPETITION USE ONLY”**

**“Legal in California ONLY for racing vehicles which may never be used upon a highway.”**

### DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity