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HONDA: TRX400EX

FUEL TANK:

4.3 GALLONS

IMS TANK ID: TRX-7

Fits TRX 400 EX

1999-2007 Models

IMS Part #:

122227 / 222227

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap-322100-BLK*
- (1) SEAL-322101*
- (*Excluded on Dry-Break*)
- (2) Front Brackets Eugenios- 3/4" Hole (BRK-110698-1)
- (2) Side Mount Brackets (BRK-IMS-DR-2)
- (8) 6x16Hexhead (MTP-9338106016)

OEM ITEMS TO USE

- Petcock & Bolts
Shrouds (Minus Piece Around Filler Cap)
- Seat Hook Fitting
- Front Mounting Bolts
- Front Grommets & Sleeves

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove the seat and plastic shrouding front around the OEM tank. Disconnect fuel line & side fastening straps, then remove the front mounting bolts. Remove the fuel tank.

TANK INSTALLATION

Install the OEM petcock to the **IMS** fuel tank.

The two large brackets mount to the front of the tank with the large hole up & at a 90° angle to the tank, insert mounting bolt through the middle of the three small holes, then into the tank. Install rubber grommets & sleeve into large holes.

The small brackets bolt to the sides of the tank with the tab in the up position, which allows attachment of the side fastening straps. Install fuel valve & seat hook fitting.

Place the tank onto the frame. Insert the stock bolts in the front mounts and tighten. Attach the side fastening strap & connect the fuel line. Attach stock plastic around tank, **excluding the piece around the filler cap.**

Connect the fuel line & turn the petcock to the closed position. Attach the seat, fill you new **IMS** fuel tank, check for any leaks & enjoy your longer ride!

"FOR COMPETITION USE ONLY"

"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity