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**IMS FUEL TANK:**  
**KAWASAKI:**  
**KX250F (04-05)**

**SUZUKI:**  
**RMZ250 (04-06)**  
**2.5 GALLON**

**IMS TANK ID: KX-29**  
**IMS PART #**  
**113141 / 213141**

**PARTS LIST**

- (1) Fuel Tank
- \*(1) Gas Cap-322100-BLK
- \*(1) SEAL-322101
- (\*Excluded on Dry-Break\*)
- (1) Petcock (322141)
- (1) 6X25 Washer  
(MTP-9028106025)
- (2)6x16 Hex head  
(MTP-9338106016)
- (1) 6x30 Hex Head  
(MTP-9338106030)
- (1) CR-2000 Bracket with Rubber  
Grommet & Metal Sleeve  
(BRK-IMS-CR2000)
- (1) GROMMET  
(MCM-9307K42)
- (1) SPACER  
(BRK-SP1006X8FK)

**STOCK ITEMS TO USE**

- Petcock & Screws
- Seat Hook Assembly  
Rear Strap Screw

**WARNING!**

**Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.**

**TANK REMOVAL**

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

The stock fuel lines, petcock, radiator shrouds (some models) & seat need to be removed. When removing any tank mount brackets be sure to note the **RIGHT & LEFT SIDE** brackets. They must be installed on the appropriate side for the tank to mount properly.

**TANK INSTALLATION**

Transfer the following items from your OEM tank over to the IMS fuel tank: seat hook assembly, rear strap-screw, and petcock. **You'll be using the provided IMS Petcock Gasket with your OEM Petcock.**

Find the CR-2000 front mount assembly provided. Insert the 6mm x 30mm screw provided thru OEM washer, front mount bracket, then the IMS flat washer provided, and finally into the OEM mounting hole. Install tank onto frame. Adjust front mount to best fitment position. Remove tank, tighten mount bolt. Replace tank onto frame. Fasten mount to tank with 2) 6mm x 16mm screws. Attach rear hold down strap and replace seat.

Be sure that the IMS fuel tank is mounted securely & doesn't bind or in any way inhibit the function of the motorcycle or the rider's movement.

Ensure that there is no sharp objects, (handle bars, tank mounting bolts, seat bolts etc.) that rub against the tank, they may eventually puncture the tank.

Connect the fuel line & turn the petcock to the closed position, replace the seat & shrouds if necessary, check for any leaks & enjoy your longer ride!

**"FOR COMPETITION USE ONLY"**

**"Legal in California ONLY for racing vehicles  
 which may never be used upon a highway."**

**DISCLAIMER:** Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity