

1. Remove the silencer from the bike using an 8mm t-handle or socket.
2. Using a drill and the provided drill bit, drill out the 4 rivets for the end cap. (FIG 1) If the stem stays in the hole and the rivet head comes off, use a hammer and punch to punch the stem out and remove plastic end cap.
3. Using the same drill bit and drill as step 2, drill out the two rivets holding the end cap insert. (FIG 2) You may have to punch out the stems of these rivets also.
4. Using a razor blade, cut the silicone seal on the inside of the canister around the end cap insert. (FIG 3)
5. Put the silencer in a vice and slowly work the end cap insert out of the canister. You can wiggle back and forth in all directions to slowly work it out of the canister. (FIG 4)
6. Turn page over →



FIG 1



FIG 2



FIG 3



FIG 4

WARNING AND DISCLAIMER

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Spark Arrestor End Cap Installation Instructions PART NUMBER 40-9020

Quality Off-Road Motorcycle Products



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7. Drill completely through the silencer canister holes with the same drill bit and same holes used in step 2 and 3. Make sure to go all the way through to make the holes large enough for the new hardware. (FIG 5)
8. Take a provided M5x10 button head bolt and put it through both of the two holes drilled out in step 3 to plug them. Thread on the provided nylon lock nuts to each bolt. Tighten the nylon lock nut using an 8mm combination wrench and a 3mm Allen wrench. (FIG 6)
9. Slide in the Enduro Engineering provided end cap insert into the canister. Make sure the raised lip of the insert goes inward on the silencer and the mounting holes line up. You may have reach a finger into the silencer core to line up with the insert hole.
10. Using the remaining 4 provided M5x10 button head bolts thread them into the thread of the end cap insert. Leave loose until a later step. (FIG 7)
11. Take the Spark Arrestor screen and place in the machine circle of the end cap insert. (FIG 8)
12. Take the Enduro Engineering End Cap and place over the screen, make sure to line up the mounting holes. The Enduro Engineering logo will face the outside of the silencer.
13. Using the provided socket head M5x16 bolts thread them into the mounting holes on the end cap.
14. Using a 4mm Allen wrench, tighten the end cap mounting bolts. (FIG 9)
15. Using a 3mm Allen wrench, tighten the insert bolts that were threaded by hand in step 9. (FIG 10)
16. Reinstall the silencer to the motorcycle and tighten using an 8mm T-handle or socket.
17. Have fun and enjoy your next ride!



FIG 5



FIG 6



FIG 7

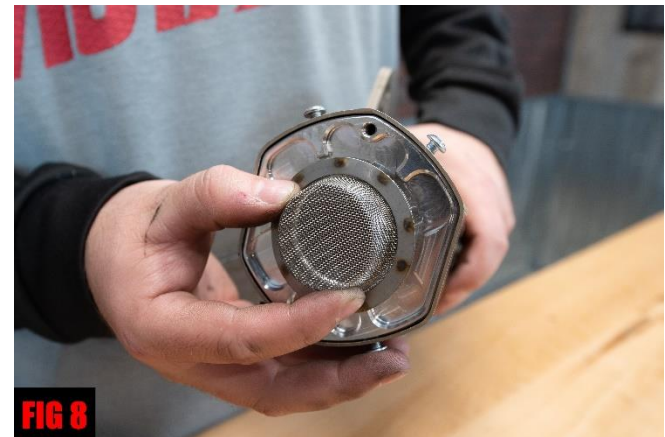


FIG 8



FIG 9



FIG 10