

Assembly Instructions

Model:	KL650F/G/H
Description:	Top Case
Part Number:	99994-1493
Flat Rate Time(Hr):	0.2

Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

NOTE : NOTE indicates information that may help or guide you in the operation or service of the vehicle.

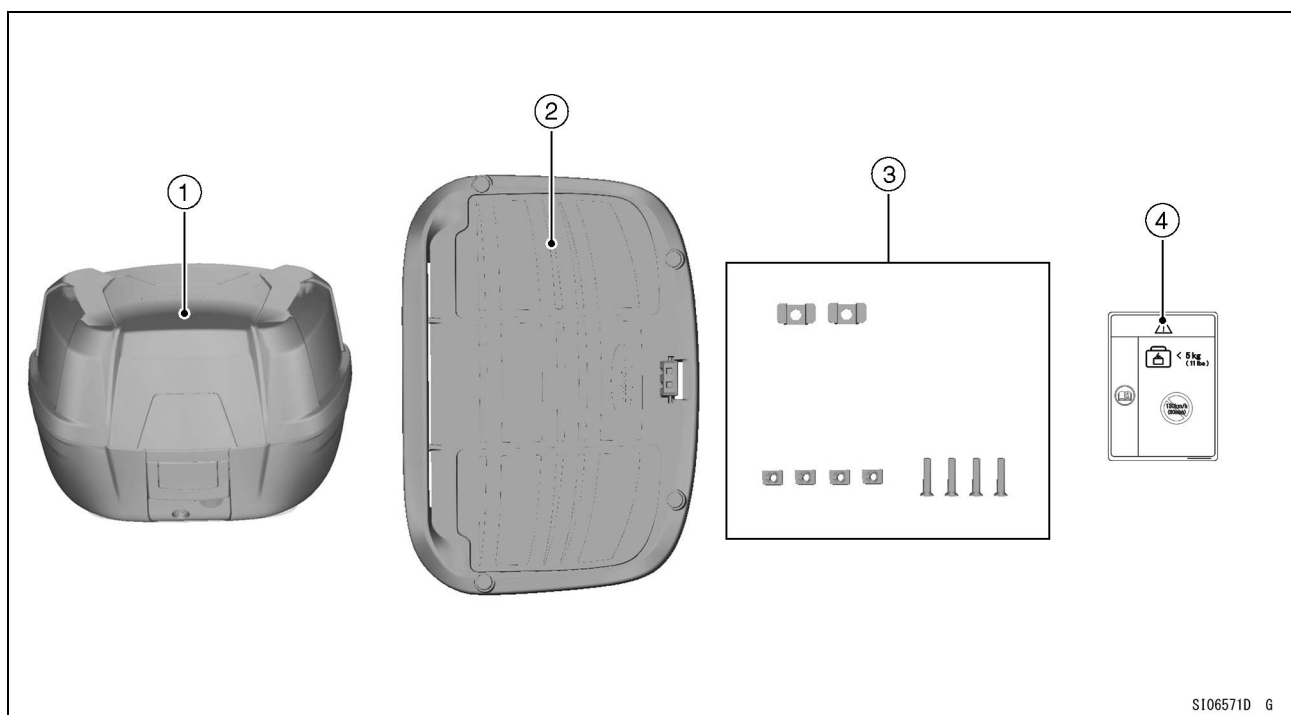
● Indicates a procedural step or work to be done.

○ Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

NOTE

- This kit can not install if the top case bracket kit is not installed, therefore install the top case bracket kit (see Top Case Bracket Kit (P/No.: 99994-1495) for Assembly Instructions Manual).

Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Bag	57004-0011	1	
2	Plate	13272-3743	1	Included in 57004-0011
3	Fitting	92005-1428	1	Included in 57004-0011 Using a brackets, spacers and screws (M6 × 30 mm).
4	Label	56071-1043	1	



S106571D G

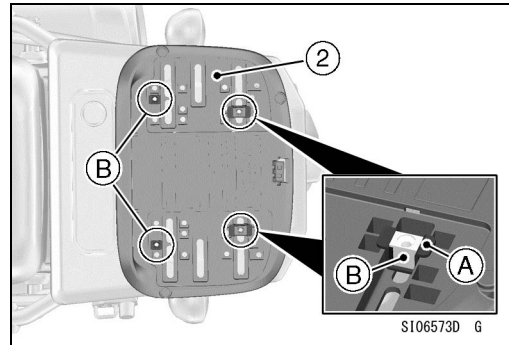
Installation Instructions

- Install the following parts as shown.

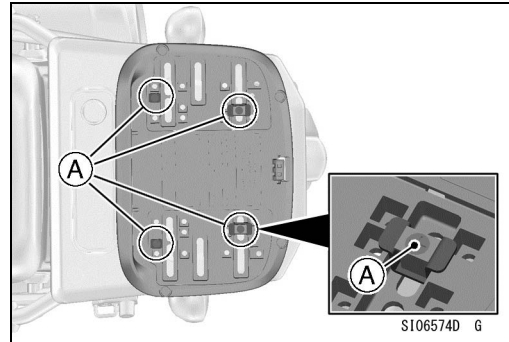
Plate [2]

Brackets [A] in the fitting [3]

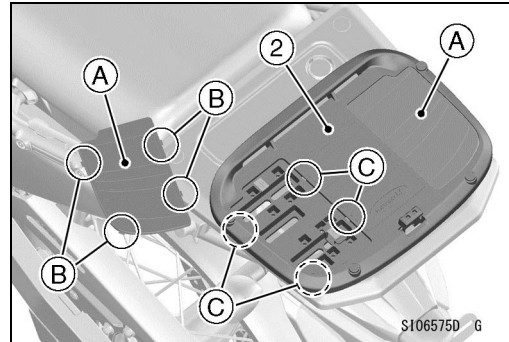
Spacers [B] in the fitting [3]



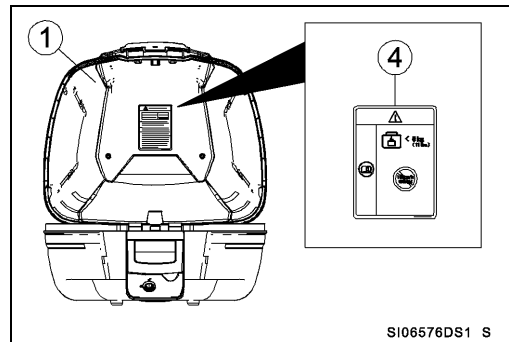
- Tighten the screws (M6 × 30 mm) [A] in the fitting [3].



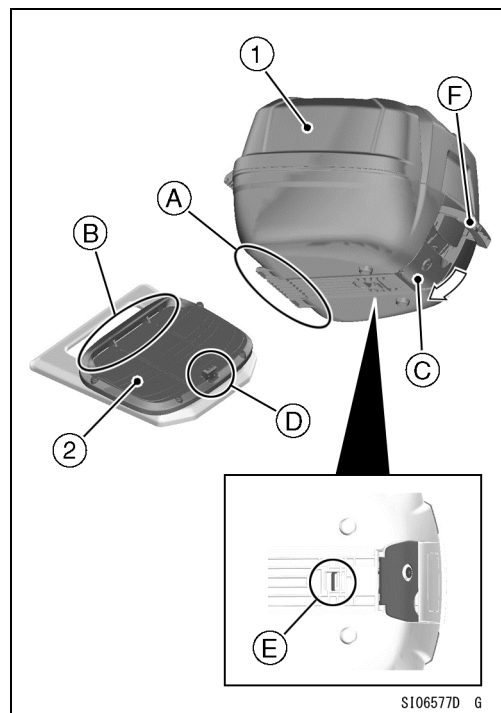
- Install the covers [A] to the plate [2].
- Insert the hooks [B] of the cover [A] to the slots [C] of the plate [2].



- When required, paste the pictogram label [4] over the label on the bag [1].
- Open the lid of the bag [1] (see Top Case Operation Manual).
- Wipe off any oil or grease from the label on the bag.
- Peel off the backing sheet from the pictogram label [4].
- Paste the pictogram label over the label on the bag.
- Close the lid of the bag.



- Handle position is up.
- The ignition key is in unlock position.
- Insert the hooks [A] of the bag [1] into the holes [B] of the plate [2].
- While pulling the lock lever [C] on the bag [1], insert the hook [D] of the plate into the lock portion [E] of the bag.
- Release the lock lever.
- Make sure that the bag is securely locked.
- Pull down the handle [F].
- Turn the ignition key to the lock position, and remove it.



Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Check tightness of all fasteners in regular interval. Retighten loose fasteners.