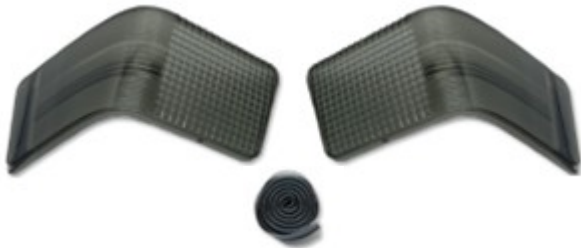




Custom Dynamics® Tour Pak Replacement Taillight Lens Installation Instructions

We thank you for purchasing the Custom Dynamics® Tour Pak Replacement Taillight Lenses. Our products utilize the latest technology and high quality components to ensure you the most reliable service. We offer one of the best warranty programs in the industry and we back our products with excellent customer support, if you have questions before or during installation of this product please call Custom Dynamics® at 1(800) 382-1388.

Part Numbers: CD-TP-LENS-R CD-TP-LENS-S



Package Contents:

- Tour Pak Lens (2)
- Black Lens Gasket Sealant (1)

Fits: 1989-2013 Harley-Davidson® Electra Glide, Ultra Classic, Ultra Limited, 2011-2013 Road Glide Ultra & 2008-2013 TriGlide Models with OEM King/Ultra style Tour-Pak. Replaces OEM PN 68168-89A.

Does Not Fit 2010-2013 CVO™ models or 2014-current models with OEM LED Tour-Pak.



Please read all Information below before Installation

Warning: Disconnect negative battery cable from battery; refer to owner's manual. Failure to do so may result in electrical shock, injury, or fire. Secure negative battery cable away from positive side of battery and all other positive voltage sources on vehicle.

Safety First: Always wear appropriate safety gear including safety glasses when performing any electrical work. It is highly recommended that safety glasses be worn throughout this installation process. Be sure vehicle is on level surface, secure and cool.

Important: Ambient install temperature must be 60° F or higher. Allow 24 hours for tape to cure before washing or prolonged use of vehicle.

Installation:

1. Remove the tail light bulb sockets from the inside of the Tour Pak by pressing down on tab and rotating counter clockwise.
2. Heat the perimeter of lens with heat gun or hair dryer.
3. Locate upper tab on lens. Insert small flat blade screwdriver next to upper tab and insert wood dowel or long screwdriver through socket hole. Refer to **Photo 1**.



4. While pushing on upper part of lens near tab with wood dowel or long screwdriver, gently pry with the small screwdriver until tab pops out.
5. Grab lens with hand and move the small flat blade screwdriver to lower right hand corner and gently pry out lower section of lens.
6. Grab lens and continue to pull lens until it is free from Tour Pak.
7. Remove the existing black gasket sealant from the perimeter of the lens housings. Apply the provided black gasket sealant to the perimeter of the lens housings.
8. Install the provided lenses. Gently apply heat to the black gasket sealant around perimeter of lens housing before reinserting lens. Insert side corner of lens first. Continue to work around from the side of the Tour Pak towards back. Push front bottom tab in place. Apply slight pressure to the lens to set in place.
9. With the lenses fully seated in the housing, gently apply heat to the perimeter of lens to bond the lens to the housing.
10. Reinstall the left and right taillight bulb sockets.
11. Test operation of all lighting on bike in all modes for proper operation.

Questions? Call us at: 1 (800) 382-1388 M-TH 8:30AM-5:30PM / FR 9:30AM-5:30PM EST