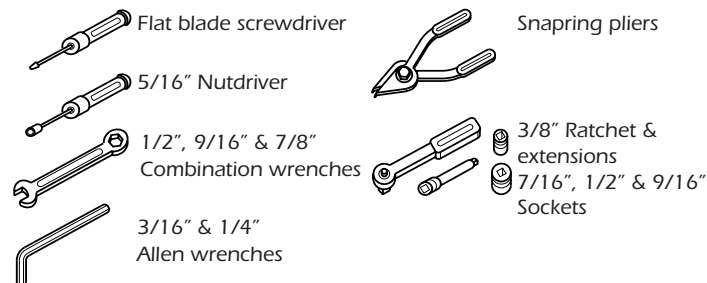




Congratulations, you have purchased the finest exhaust system for your motorcycle on the market. Your Vance & Hines exhaust system is designed and crafted for maximum performance, a perfect fit, a great sound and unbeatable style. Please follow the installation instructions below and if you have any questions, please call our technical support line at (562) 926-5291.

Attention installer (if other than owner), please forward this instruction sheet to the owner of this product. These instructions contain valuable information to the end user.

TOOLS
REQUIRED



READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

STOCK EXHAUST
SYSTEM REMOVAL

- Remove seat to gain access to rear oxygen sensor connector. Unplug sensor and feed end of wire through frame to free it from motorcycle. **Note:** Pay attention to wire routing for re-installation.
- Remove two bolts holding rectifier onto front of frame (near front tire). Open plastic cover to gain access to front oxygen sensor connector. Unplug sensor from harness. Remove cable tie holding wire to frame and feed end of wire through to free it from motorcycle.
- Loosen heat shield clamps on both the front and rear head pipes.
- Remove two cylinder exhaust port flange nuts from each head pipe, located at the cylinder head.
- Remove front head pipe clamp bolt.
- Remove the bolt that attaches mufflers to the frame mounting bar.
- Remove the complete exhaust system and set aside (Assistance may be required).
- Remove stock mounting bar and the studs in the transmission cover. Save the bolts, one will be re-used.
- Remove left bolt below the transmission cover. Position mounting bracket 398-P over mounting location to determine which bolts to remove (Figure 1). Install this bolt in the top hole left vacant by the new bracket.
- Carefully remove the flanges and circlips from the stock exhaust system using snapping pliers. **Note:** Replace bent or damaged circlips. Check condition of stock exhaust gaskets. Replace if worn or damaged. (Recommended replacement exhaust port gaskets, Screamin' Eagle part number 17048-98).
- Remove stock oxygen sensors, they will be re-used on new system.

FIGURE 1

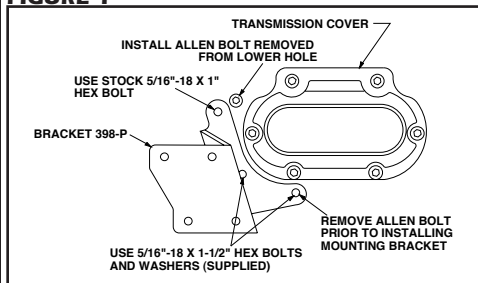


FIGURE 2

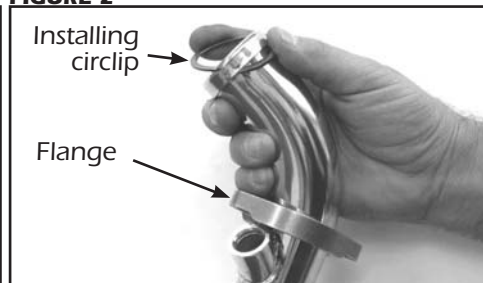


FIGURE 3

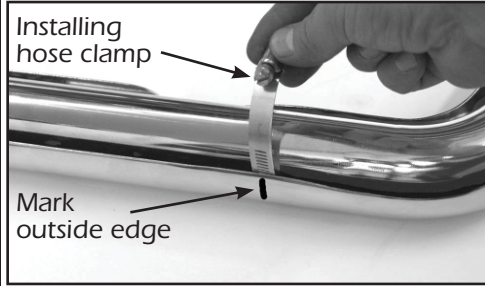


FIGURE 4

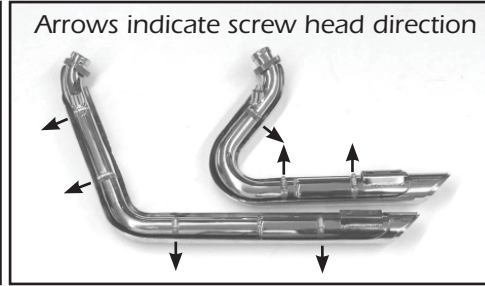
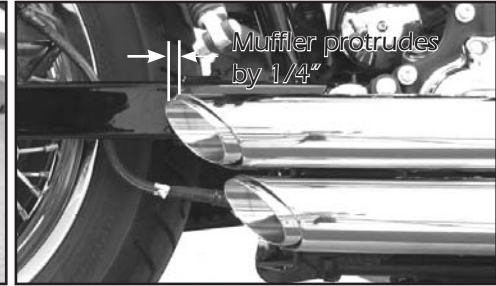


FIGURE 5



FIGURE 6



VANCE & HINES EXHAUST SYSTEM INSTALLATION

1. Attach mounting bracket 398-P (supplied) to transmission using stock bolt in top hole. Install two 5/16" x 1-1/2" hex bolts and 5/16" flat washer combinations (supplied) into remaining holes (Figure 1).
2. Install circlips and flanges from the stock system onto both new head pipes (Figure 2).
3. Apply a small amount of anti-seize compound to the threads of the oxygen sensors and install them into the new head pipes. **Note:** Be careful not to get anti-seize on sensor tip, it may affect sensor function.
4. Remove head pipes and heat shields from protective packaging. Place each heat shield on a non-abrasive surface such as a blanket or carpet. Using a felt tip pen, mark outside edge of each heat shield to show location of hose clamp mounting clips (Figure 3).
5. Lay head pipes into heat shields and loosely install hose clamps by feeding tail end of clamp into heat shield clips (Figure 3). Take note of screw head direction (Figure 4). Screw head should be accessible when system is installed on motorcycle for adjustment purposes. Use #20 hose clamps for head pipe areas and #28 hose clamps for muffler areas. **Note:** Do not tighten at this time.
6. Using stock flange nuts, carefully install head pipes into exhaust ports, starting with the rear cylinder. Assistance may be required. **Note:** Do not tighten at this time.
7. Slide nut plate inside bracket that is welded to backside of muffler bodies (Figure 5). While holding nut plates in place, attach muffler bodies to mounting bracket 398-P using four 5/16"x 5/8" flange head bolts (supplied). Leave them loose at

this time. **Note:** Muffler body brackets should align with edges of mounting bracket 398-P.

8. Tighten cylinder port exhaust flange nuts on front and rear cylinders while making sure pipes are parallel.
9. Tighten the flange bolts on both mufflers.
10. Tighten all heat shield clamps. **Note:** muffler bodies should protrude from heat shields by 1/4" (Figure 6).
11. Feed wire for front oxygen sensor through frame and into plastic holder on frame. Plug sensor into stock wiring connector. Snap plastic holder closed to hold connector in place.
12. Put toothed edge of wiring holder into slot in frame. Re-install rectifier so that it fits under tooth of wiring holder, keeping it in place in frame. Tighten both bolts.
13. Install a new cable tie to hold wires onto frame in original location.
14. Feed connector for rear oxygen sensor through frame and into underseat compartment. Plug sensor into stock wiring connector.
15. Re-install seat.
16. Check for adequate clearance between all exhaust system components and motorcycle accessories prone to heat damage.
17. After installation and before starting motorcycle, completely clean pipes and mufflers with cleaning solvent and a clean, soft cloth that will not leave a residue. **Note: Any residue, oil, or fingerprints will stain the chrome when the metal heats up.**
18. Be sure to tighten all hardware before starting your motorcycle.

EXHAUST CARE - HELPFUL HINTS TO AVOID DISCOLORATION OF EXHAUST SYSTEM

1. When installing a new set of chrome pipes, make sure your hands are clean and free of oil. After installation, thoroughly clean pipes with a soft cloth and cleaning solvent that will leave no residue (chrome wax / polish, glass cleaner, alcohol, ammonia, etc...) before starting the motorcycle.
2. Follow owners manual instructions regarding use of the choke (starter enricher). If left on longer than recommended, discoloration may be accelerated.
3. Avoid long periods of idling as this can cause discoloration.
4. Intake leaks can cause the engine to run lean and overheat, this could lead to discoloration.
5. Make sure there are no exhaust leaks at the junction of the exhaust pipes and cylinder head. We recommend replacing gaskets if they are worn.

VANCE & HINES OPTIONAL ACCESSORIES

FUELPAK



FUEL MANAGEMENT FOR FUEL INJECTED MODELS:
Take the guess work out of fuel injection with the new Fuelpak Fuel Management System, P/N 61005. Contact your local dealer or call (562) 921-7461 to order. Visit vanceandhines.com for more information.

QUIET BAFFLE



Quiet baffle P/N 21301 is available for this system. The quiet baffle will lower the sound level by 2-3db on average. Contact your local dealer to order.

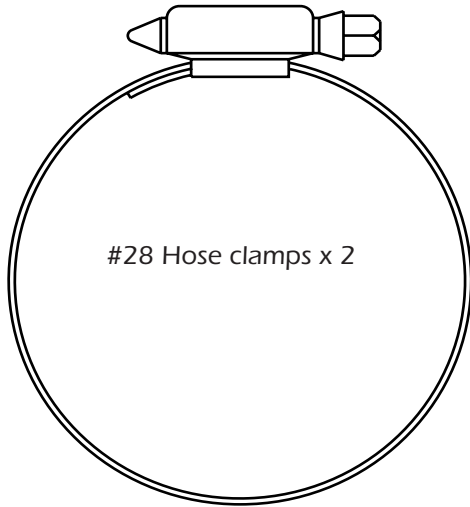
RE-JETTING FOR CARBURETTED MODELS:
Re-jetting the carburetors will result in realizing the "full" potential of this performance exhaust system. Vance & Hines offers Jet Kits for most applications, call (562) 921-7461 for more information.

PLEASE NOTE:
Every effort is made for Vance & Hines Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions.

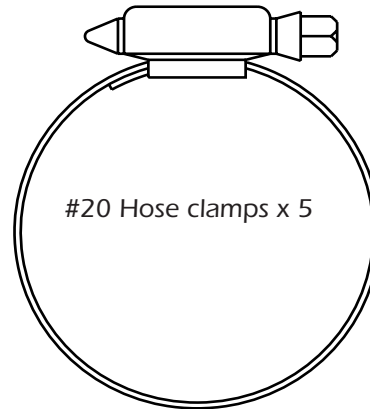


PACKING LIST

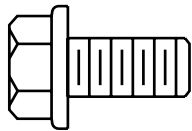
ALL PARTS SHOWN ARE ACTUAL SIZE



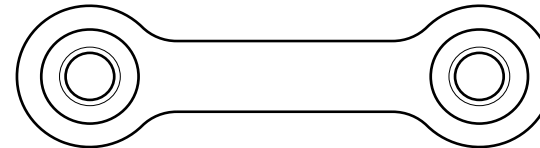
#28 Hose clamps x 2



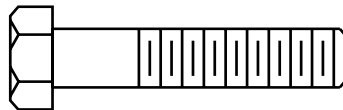
#20 Hose clamps x 5



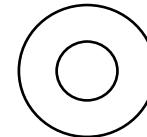
5/16" x 5/8" Flange head bolts x 4



Nut plates x 2



5/16" x 1-1/2" Hex head bolts x 2



5/16" Flat washers x 2

PARTS NOT SHOWN:

- 398-P Bracket x 1
- D410FC Front head pipe x 1
- D411FC Rear head pipe x 1
- D410HC Front heat shield x 1
- D411HC Rear heat shield x 1

WARRANTY

Vance & Hines exhaust systems are warranted against defects in material and workmanship for a period of 90 days from the date of purchase from an authorized dealer. This warranty does not cover discoloration of chrome finishes. This warranty is limited to the repair or replacement of a product proven to be defective from normal use. Vance & Hines exhaust systems are designed to fit and operate on OEM motor and chassis. This warranty does not cover any product subject to abuse, misuse, improper installation or modification.



Big Radius

SM	24024
MD	24025
LG	24026
XL	24027
XXL	24028

Sideshots Vertical

SM	24029
MD	24030
LG	24031
XL	24032
XXL	24033

V-Rod

SM	24034
MD	24035
LG	24036
XL	24037
XXL	24038

Sideshots Cubed

SM	24039
MD	24040
LG	24041
XL	24042
XXL	24043

GET YOUR LIMITED EDITION VANCE & HINES T-SHIRT. ALL T-SHIRTS ARE BLACK, HIGH QUALITY, 100% COTTON AND MADE IN THE U.S.A. CALL TO ORDER: (562) 921-7461

13861 ROSECRANS AVENUE / SANTA FE SPRINGS, CA 90670
 SALES: (562) 921-7461 / TECHNICAL: (562) 926-5291 / FAX: (562) 802-0110
 VANCEANDHINES.COM