

Assembly Instructions

| | |
|---------------------|------------|
| Model: | ZR900C/E |
| Description: | Side Grip |
| Part Number: | 99994-1014 |
| Flat Rate Time(Hr): | 0.1 |

Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

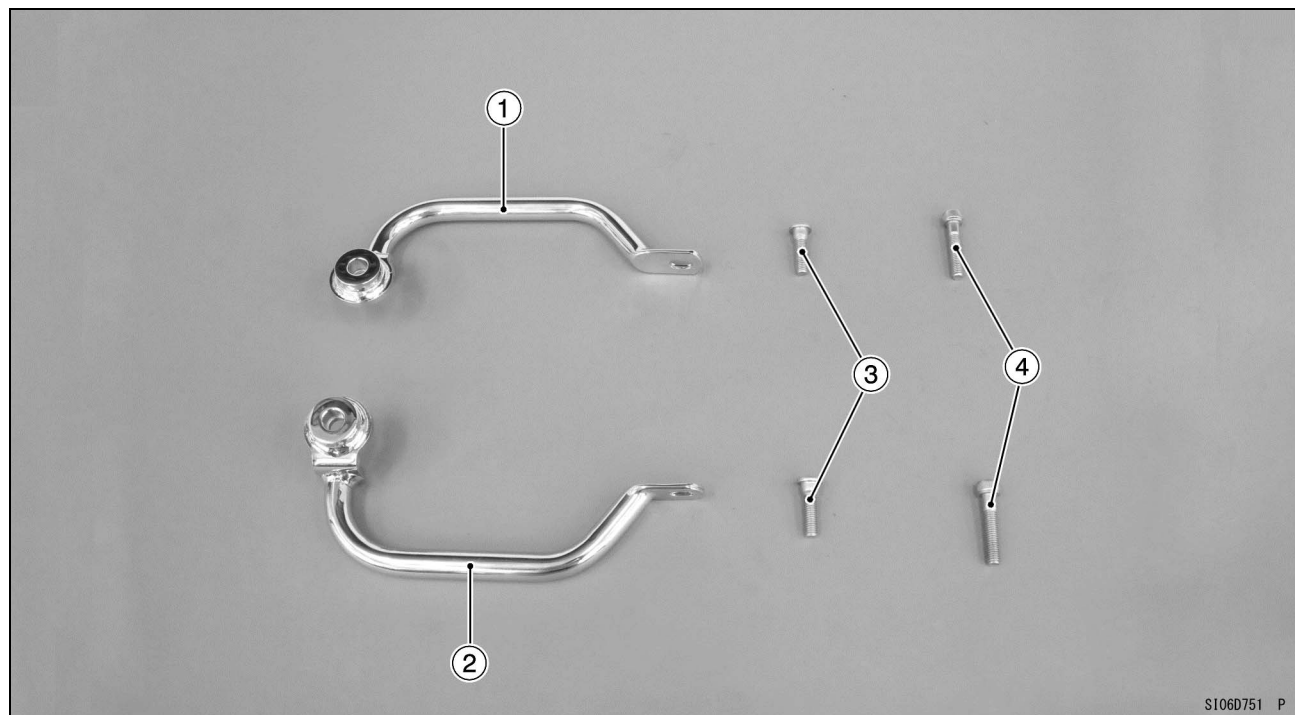
Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

NOTE : NOTE indicates information that may help or guide you in the operation or service of the vehicle.

● Indicates a procedural step or work to be done.

| Parts List | | | | |
|------------|----------------|------------|-----|------------|
| No. | Component Name | Part No. | Qty | Remark |
| 1 | Side Grip | 39053-0003 | 1 | Left Side |
| 2 | Side Grip | 39053-0004 | 1 | Right Side |
| 3 | Bolt | 92153-1624 | 2 | L = 30 mm |
| 4 | Bolt | 120CC0850 | 2 | L = 50 mm |



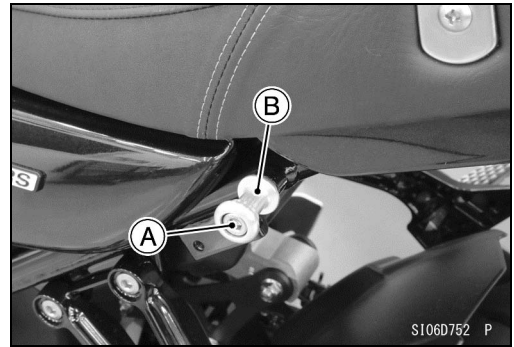
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Installation Instructions

- Remove:
Bolt [A]
Collar [B]

NOTE

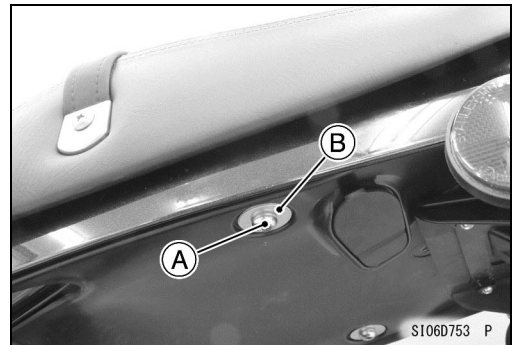
- *The removed bolt is not necessary for this accessory.*



- Remove:
Bolt [A]
Washer [B]

NOTE

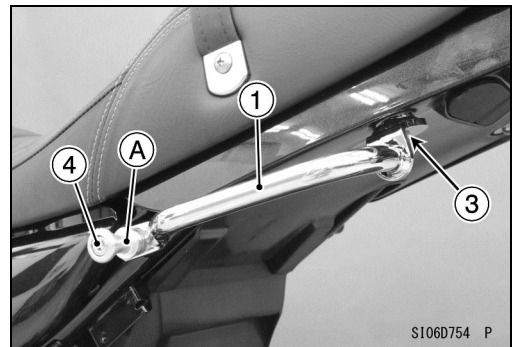
- *The removed bolt and washer are not necessary for this accessory.*



- Install:
Left Side Grip [1]
Collar [A]
- Tighten the bolts [3] [4].

NOTE

- *Install the right side grip in the same way of the left side grip.*



Basic Torque for General Fasteners

The tables below, relating tightening torque to thread diameter, lists the basic torque for the bolts, nuts and screws. Use these tables for the bolts, nuts and screws which are not specified the tightening torque particularly on the previous pages. All of the values are for use with dry solvent-cleaned threads.

For Bolts and Nuts

| Threads dia. (mm) | Torque | | |
|-------------------|--------|-------|----------|
| | N·m | kgf·m | ft·lb |
| 5 | 4.5 | 0.46 | 40 in·lb |
| 6 | 8.0 | 0.82 | 71 in·lb |
| 8 | 20 | 2.0 | 15 |
| 10 | 35 | 3.6 | 26 |
| 12 | 60 | 6.1 | 44 |

For Screws, Plastic Part Tightening Portions and Plastic Washer Tightening Portions

| Threads dia. (mm) | Torque | | |
|-------------------|--------|-------|----------|
| | N·m | kgf·m | ft·lb |
| 4 | 1.2 | 0.12 | 11 in·lb |
| 5 | 3.0 | 0.31 | 27 in·lb |
| 6 | 4.0 | 0.41 | 35 in·lb |

For Self-Tapping Screws

| Threads dia. (mm) | Torque | | |
|-------------------|--------|-------|----------|
| | N·m | kgf·m | ft·lb |
| All | 1.2 | 0.12 | 11 in·lb |

For Wellnuts

| Threads dia. (mm) | Torque | | |
|-------------------|--------|-------|-----------|
| | N·m | kgf·m | ft·lb |
| 4 | 0.2 | 0.02 | 1.8 in·lb |
| 5 | 0.5 | 0.05 | 4.4 in·lb |
| 6 | 1.0 | 0.10 | 8.9 in·lb |

Check tightness of all fasteners in regular interval. Retighten loose fasteners.