

## Assembly Instructions

|                     |                   |
|---------------------|-------------------|
| Model:              | EN650C/D/E        |
| Description:        | Saddlebag Bracket |
| Part Number:        | 99994-0819        |
| Flat Rate Time(Hr): | 0.1               |

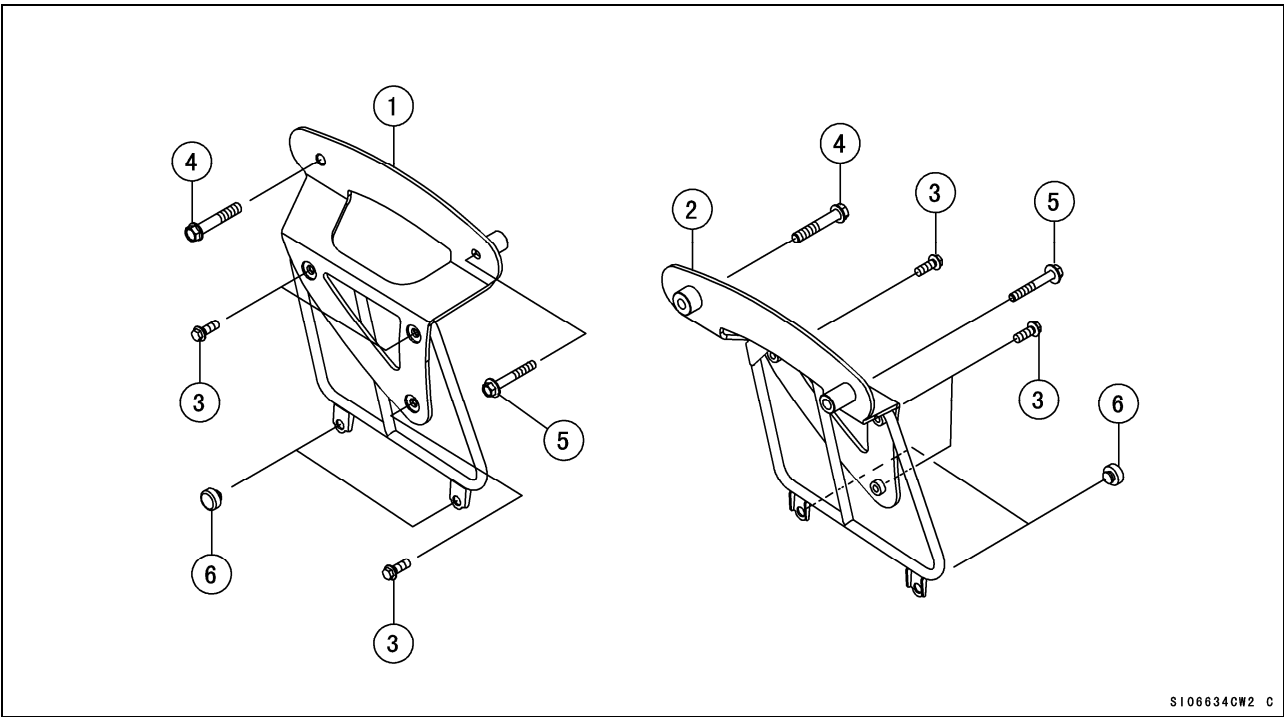
Before you begin, read through these instructions and check that all parts are present.  
Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.  
Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

The following symbols indicate the information for proper installation and operation in this instruction.

- NOTE** : NOTE indicates information that may help or guide you in the operation or service of the vehicle.
- Indicates a procedural step or work to be done.
  - Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

Refer to the Service Manual (P/No.: 99924-1515-01) for detailed procedures.

| Parts List |                |            |     |                       |
|------------|----------------|------------|-----|-----------------------|
| No.        | Component Name | Part No.   | Qty | Remark                |
| 1          | Bracket        | 11057-0186 | 1   | Left                  |
| 2          | Bracket        | 11057-0188 | 1   | Right                 |
| 3          | Bolt           | 132BA0822  | 6   | M8 × 22 mm (0.9 in.)  |
| 4          | Bolt           | 92154-2229 | 2   | M10 × 57 mm (2.2 in.) |
| 5          | Bolt           | 92154-2230 | 2   | M8 × 55 mm (2.1 in.)  |
| 6          | Damper         | 92161-0855 | 4   |                       |

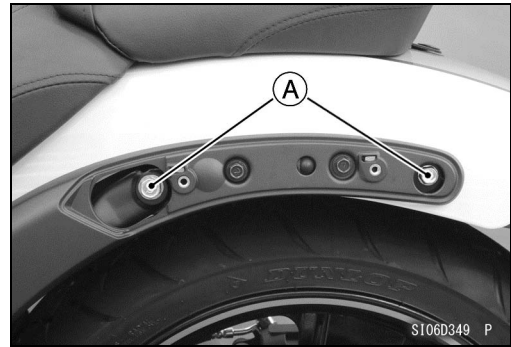


## Installation Instructions

- Remove the outer rear frame cover (both sides) (Refer to the Service Manual).
- Remove the bolts [A] (both sides).

### NOTE

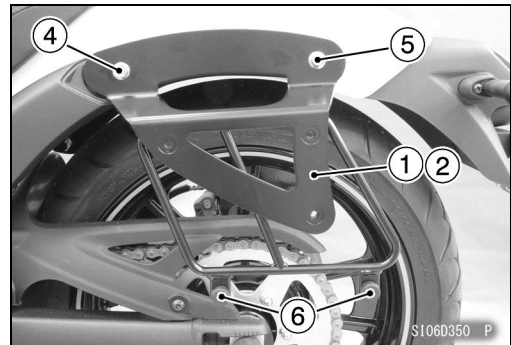
- The removed parts are not necessary for this accessory.



- Install the brackets [1] [2] (both sides).
- Tighten the bolts [4] first, and then the bolts [5] (both sides).  
**Torque – Bolts [4]: 46 N·m (4.6 kgf·m, 34 ft·lb)**  
**Bolts [5]: 36 N·m (3.7 kgf·m, 27 ft·lb)**
- Install the dampers [6] (both sides).

### NOTE

- Do not use the quick fasteners that is shipped with the saddlebag.
- Install the saddlebag with the bolts [3].



## Basic Torque for General Fasteners

The tables below, relating tightening torque to thread diameter, lists the basic torque for the bolts, nuts and screws. Use these tables for the bolts, nuts and screws which are not specified the tightening torque particularly on the previous pages. All of the values are for use with dry solvent-cleaned threads.

### For Bolts and Nuts

| Threads dia. (mm) | Torque |       |          |
|-------------------|--------|-------|----------|
|                   | N·m    | kgf·m | ft·lb    |
| 5                 | 4.5    | 0.46  | 40 in·lb |
| 6                 | 8.0    | 0.82  | 71 in·lb |
| 8                 | 20     | 2.0   | 15       |
| 10                | 35     | 3.6   | 26       |
| 12                | 60     | 6.1   | 44       |

**Check tightness of all fasteners in regular interval. Retighten loose fasteners.**