

## Assembly Instructions

Model:	KLE250C, KLE300B/C
Description:	Relay
Part Number:	99994-1004
Flat Rate Time(Hr):	0.5

**Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.**

**Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.**

The following symbol indicate the information for proper installation and operation in this instruction.

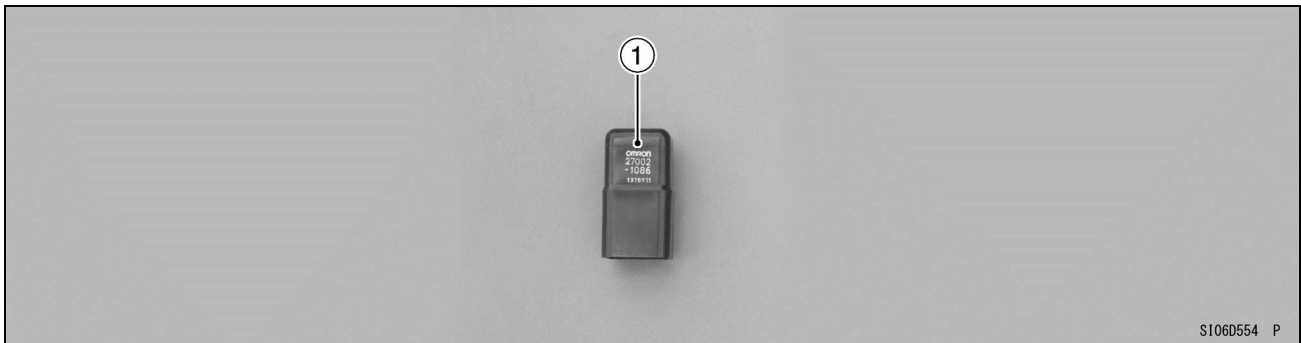
- Indicates a procedural step or work to be done.

Refer to the Service Manual for detailed procedures.

KLE250C: P/No. 99924-1528-01

KLE300B/C: P/No. 99924-1576-01

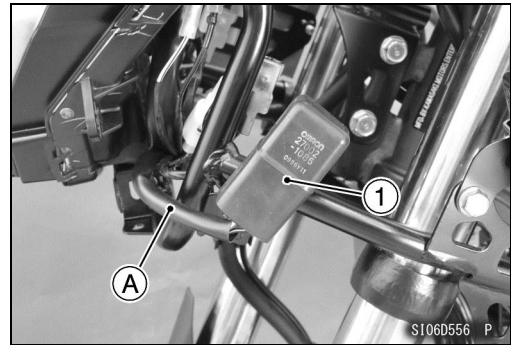
Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Relay	27002-1086	1	



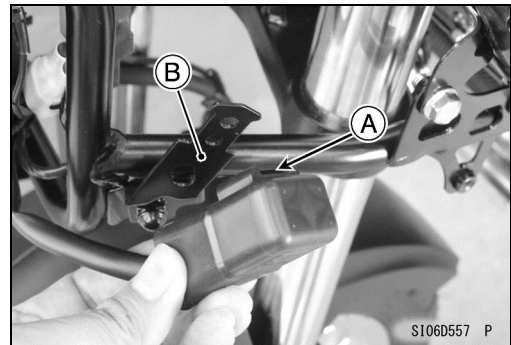
### Installation Instructions

- Remove the following parts (Refer to the Service Manual).
  - Engine Guards (Equipped Models)
  - Side Covers
  - Middle Fairings
  - Windshield
  - Upper Fairing
  - Middle Inner Fairing

- Connect the relay [1] to the main harness [A].



- Install the relay so that the slit [A] insert to the bracket [B].
- Install the following parts (Refer to the Service Manual).
  - Middle Inner Fairing
  - Upper Fairing
  - Windshield
  - Middle Fairings
  - Side Covers
  - Engine Guards



### Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

**Check tightness of all fasteners in regular interval. Retighten loose fasteners.**