

Assembly Instructions

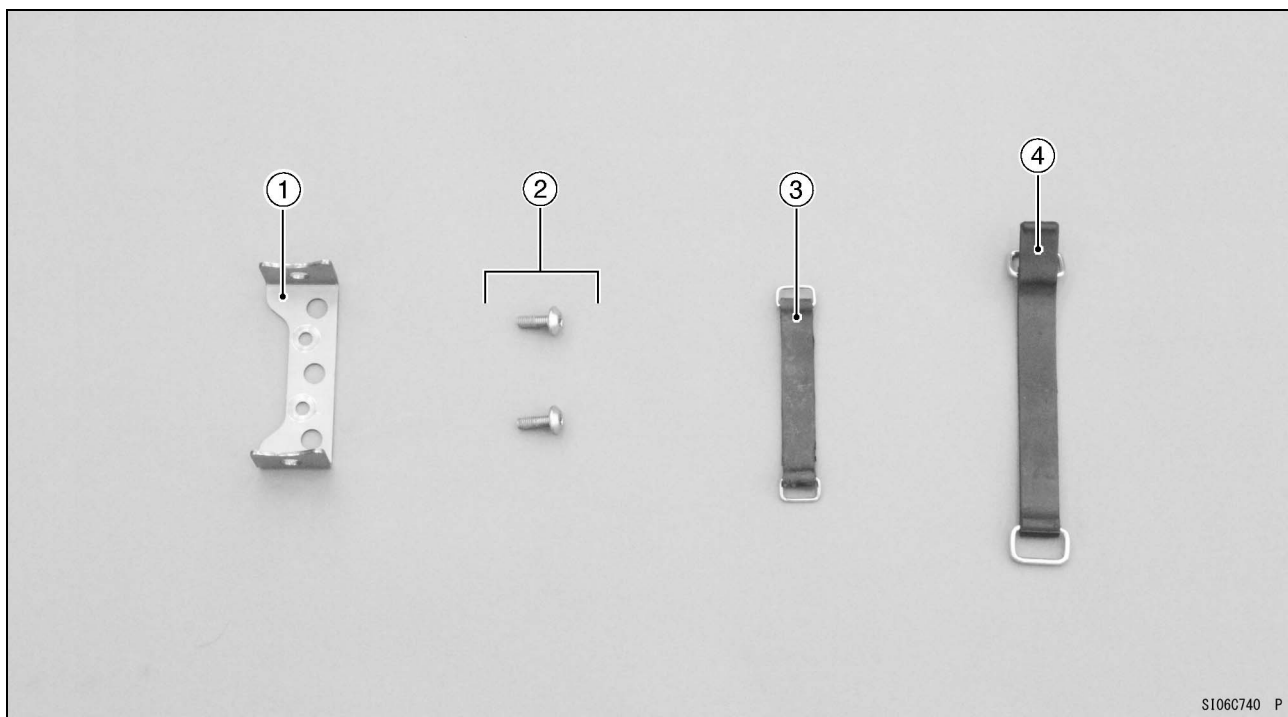
Model:	KLE650E/F
Description:	U-Lock Kit
Part Number:	99994-0566

Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.

Refer to the Service Manual (P/No.: 99924-1490-01) for detailed procedures.

Parts List				
No.	Component Name	Part No.	Qty	Remark
1	U Lock Bracket	11056-7456	1	
2	Bolt	92153-1675	2	M6 × 18
3	Band	92072-053	1	L = 100
4	Band	92072-1203	1	L = 150



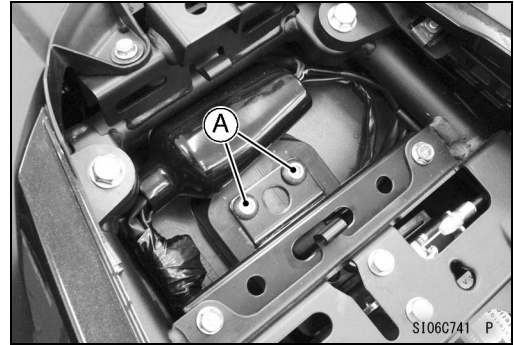
Installation Instructions

Assembly Procedure

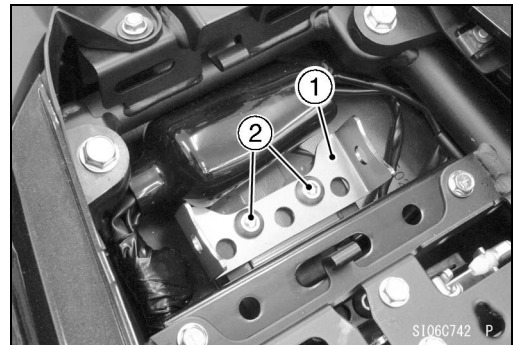
- Remove:
 - Seat (Refer to the Service Manual)
 - Bolts [A]

NOTE

- *This bolts are not necessary for this accessory.*



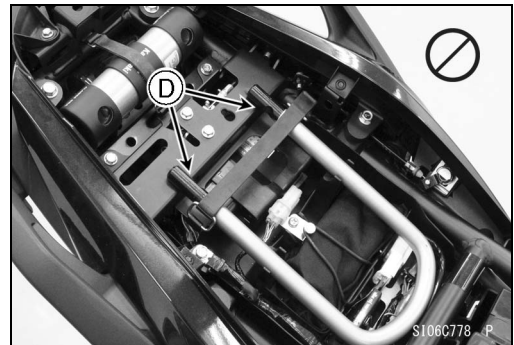
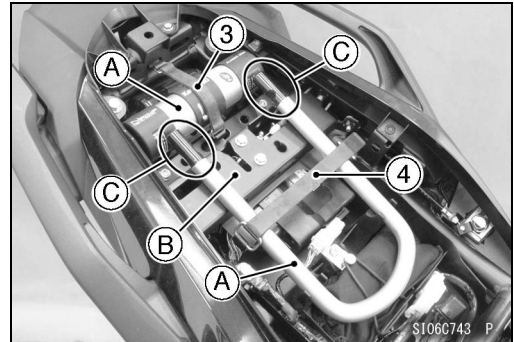
- Install the bracket [1].
- Tighten the bolts [2] securely.



- Install:
 - U-Lock [A] (Optional Part)
 - Band [3]
 - Band [4]

NOTE

- *Do not touch the frame [B] to locking portion [C] of the U-Lock.*
- Incorrect [D]*



- Install:
 - Seat (Refer to the Service Manual)

Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Check tightness of all fasteners in regular interval. Retighten loose fasteners.