



## Assembly Instructions

Description:	Gel Seat	Model:	Vulcan 1700 Vaquero
Part Number:	K53001-239 (Touring GEL seat)  K53001-242 (Standard GEL seat)	Estimated Assembly Time:	15 min.

**Before you begin installation, read through the installation instructions and check to be sure all parts are present.**

**If you are in doubt as to any part of the installation, please ask your authorized Kawasaki dealer to complete the installation. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.**

Parts List				Tools Required
Seq.	Part Number	Description	Qty.	<ul style="list-style-type: none"> <li>■ 10mm wrench</li> <li>■ Owner's Manual</li> <li>■ <i>Other tools may be required depending upon the accessories fitted to your motorcycle</i></li> </ul>
1.	K53001-239	Seat	1	
-or-	K53001-242			

### Installation Instructions

#### Installing the Gel Seat on the motorcycle

- Remove the motorcycle's original seat (see the vehicle's Owner's Manual for seat removal information).
- Remove the flange nuts from the threaded studs on the Gel Seat. These nuts will not be reused as they are for seat protection during shipping.
- Remove the three nuts and the metal seat bracket from the motorcycle's original seat and install the bracket to the Gel Seat using the original nuts. Tighten the nuts securely.
- Remove the grab strap backing plates ①, washers and nuts ② from the original seat. Set aside the original grab strap as it will not be used on the Gel Seat.
- Discard the flange nuts securing the new grab strap on the Gel Seat and install the backing plates ①, washers and nuts ② from the original seat. Tighten the nuts securely.
- Remove the rubber bumpers from the motorcycle's original seat and install them into the Gel Seat.



**NOTE:**

- **When removing and installing the rubber bumpers in the seat, use a light lubricant (or soapy water) and a twisting motion to remove or set the bumpers into the holes in the seat base.**
- Install the accessory Gel Seats onto the motorcycle in reverse order of the original seat's removal (refer to the vehicle's Owner's Manual for seat installation information).

**NOTE:**

- **Clean the Gel Seat soft, damp cloth. Do not use hard, abrasive cleaners.**