

Kawasaki

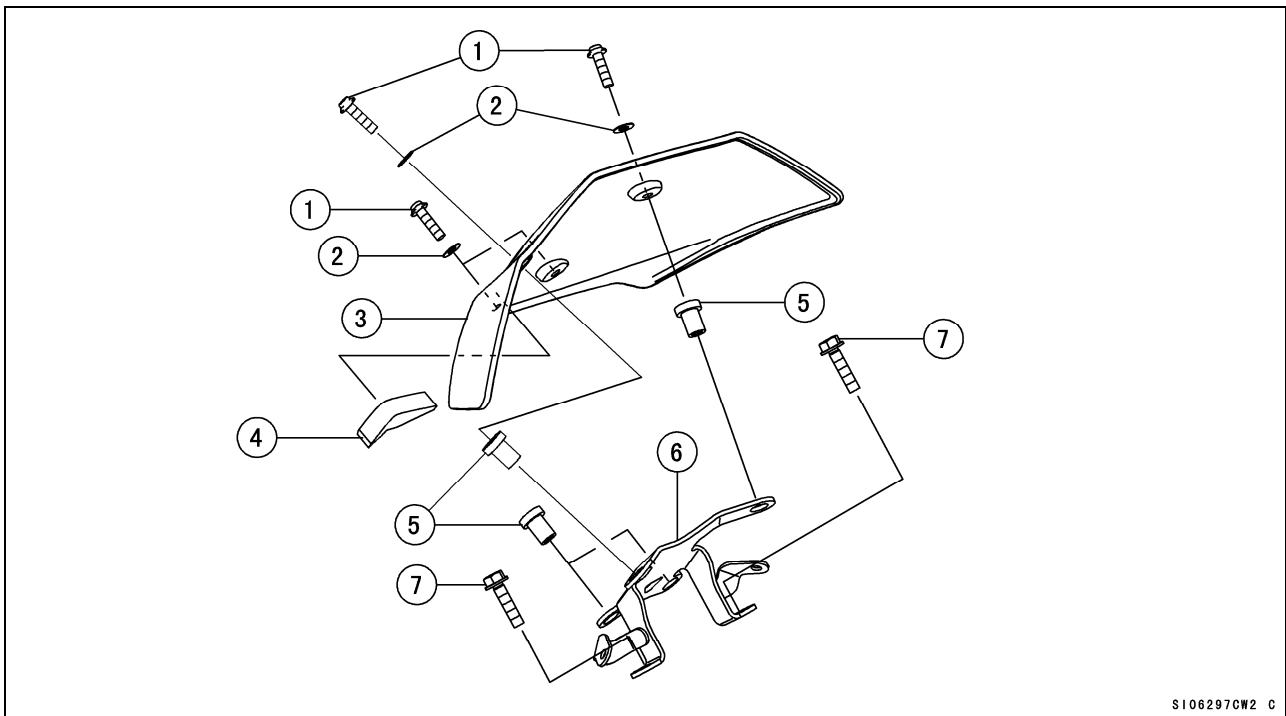
Assembly Instructions

Model:	ZR1000F/G
Description:	Meter Cover Kit
Part Number:	99994-0402

Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Kawasaki recommends that all genuine accessories should be fitted by an authorised Kawasaki dealer.

Parts List				
No.	Component Name	Part No.	Qty	Remarks
1	Bolt	92154-0829	4	5 × 20 mm (0.20 × 0.8 in.)
2	Washer	92200-0006	4	5.3 × 11.5 mm (0.21 × 0.45 in.)
3	Meter Cover	14092-1134	1	
4	Pad	39156-1817	1	
5	Wellnut	92210-0001	4	5 mm (0.20 in.)
6	Bracket	23062-0793	1	
7	Bolt	92154-0707	2	6 × 25 mm (0.24 × 1.0 in.)



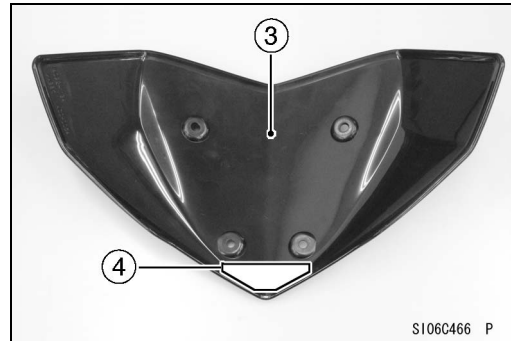
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Refer to the service manual for detailed procedures.

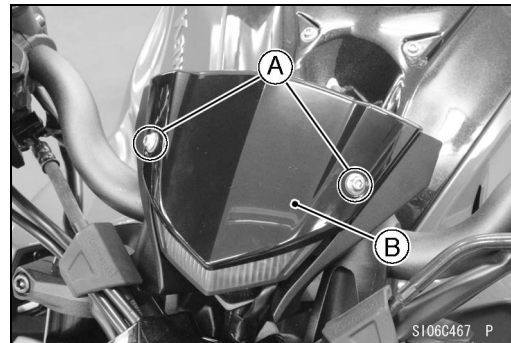
Installation Instructions

Assembly Procedure

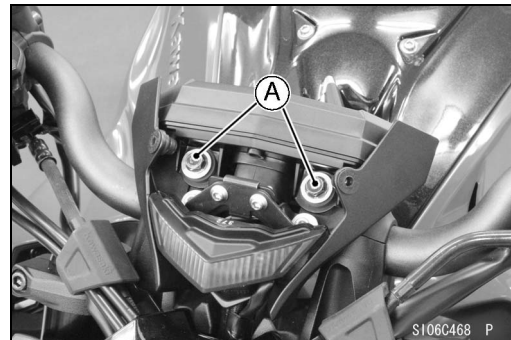
- Clean off any oil or dirt that may be on the meter cover [3].
- Stick the pad [4] to the backside of the meter cover as shown.



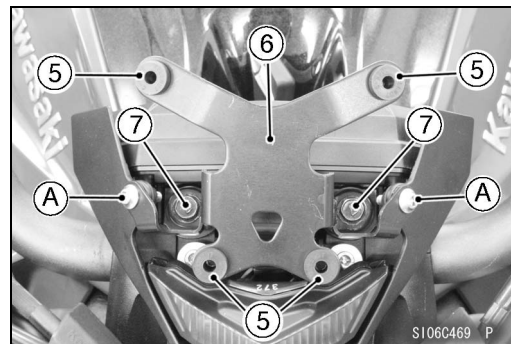
- Remove:
 - Bolts [A] and Nylon Washers
 - Meter Cover [B]
- The bolts are reused for installation.
- Discard the removed nylon washers.



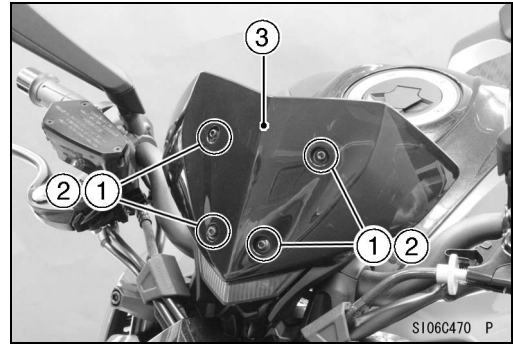
- Remove:
 - Bolts [A] and Washers
- The Washers are reused for installation.
- Discard the removed bolts.



- Install:
 - Bracket [6]
 - Removed Washers
 - Bolts [7]
 - Removed Bolts [A]
- Place the removed washers under the bracket.
- Tighten the bolts securely.
- Install the wellnuts [5].



- Install:
Meter Cover [3]
Bolts [1] and Washers [2]
- Tighten the bolts securely.



Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 14
10	25 ~ 34	2.5 ~ 3.5	18 ~ 25
12	44 ~ 61	4.5 ~ 6.2	32 ~ 45
14	73 ~ 98	7.4 ~ 10	54 ~ 72
16	115 ~ 155	11.7 ~ 15.8	84.8 ~ 114
18	165 ~ 225	16.8 ~ 22.9	122 ~ 166
20	225 ~ 325	22.9 ~ 33.1	166 ~ 240

Please check / adjust all screws in regular intervals.