



Assembly Instructions

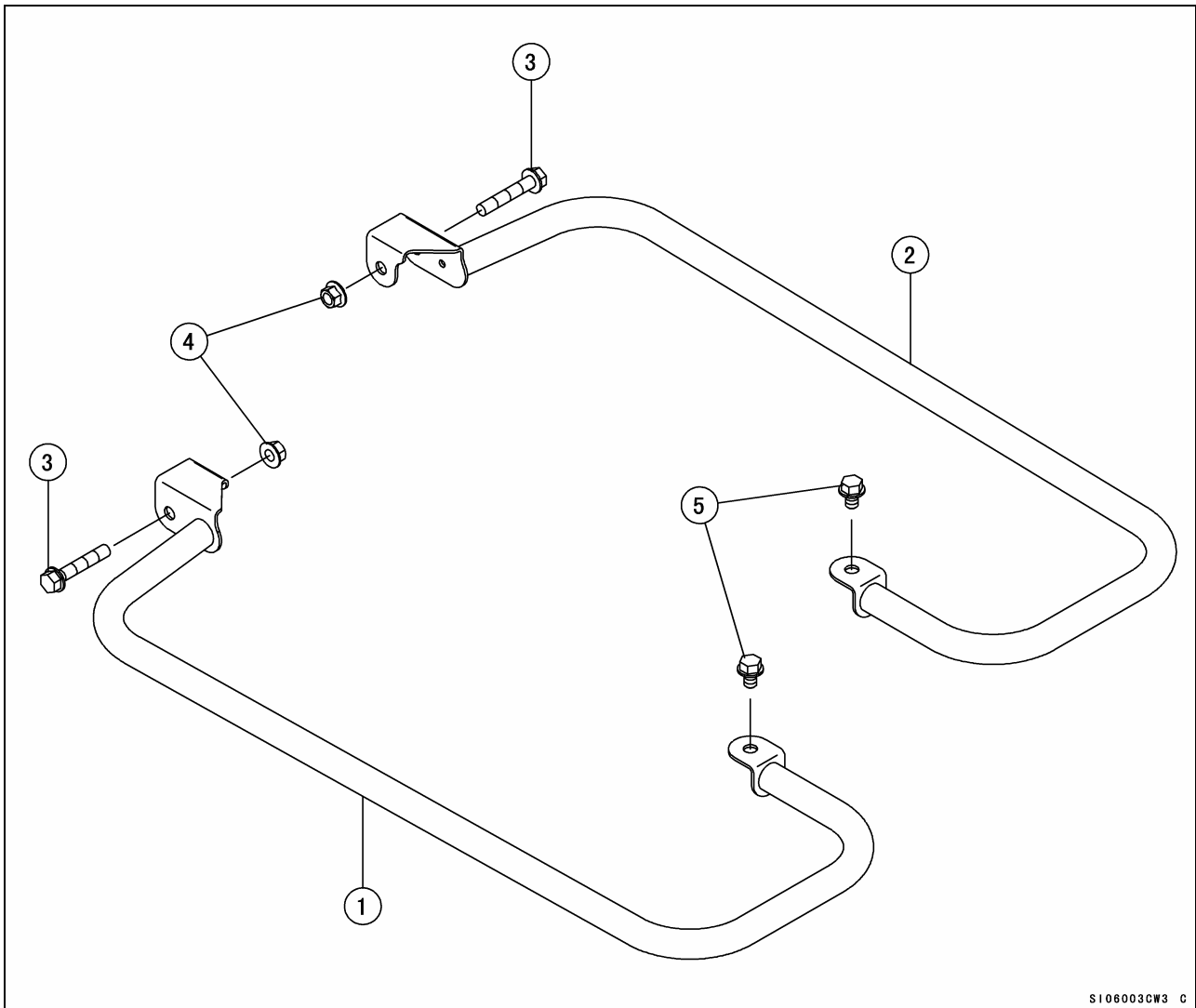
Model:	VULCAN 1700 VAQUERO/VN1700 VOYAGER CUSTOM ABS
Description:	Saddlebag-Guard
Part Number:	99994-0241

Before you begin installation, read through the installation instructions and check to be sure all parts are present.

If you are in doubt as to any part of the installation, please ask your authorized Kawasaki dealer to complete the installation. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Parts List

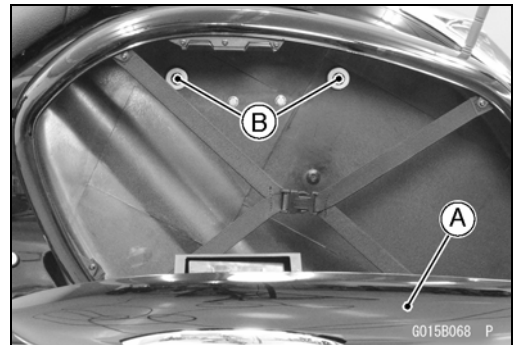
No.	Component Name	Part No.	Qty	Remark
1	Left Saddlebag Guard	55020-0757	1	
2	Right Saddlebag Guard	55020-0758	1	
3	Bolt	130BB0845	2	L= 45 mm
4	Nut	92210-0555	2	
5	Bolt	130BB0812	2	L= 12 mm



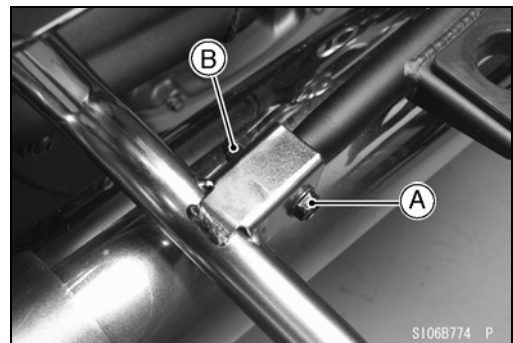
Installation Instructions

Assembly Procedure

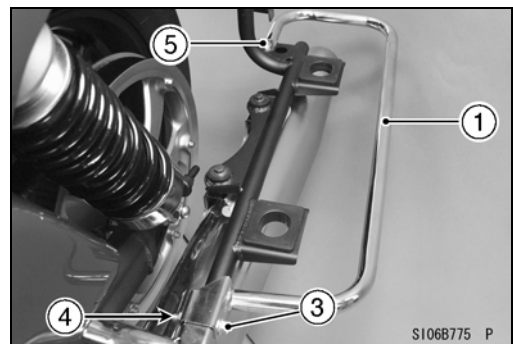
- Open the lid [A].
- Remove the bolts [B] and the callors.
- Close the lid.
- Lift the saddlebag to clear the bottom stoppers, and remove the bag.



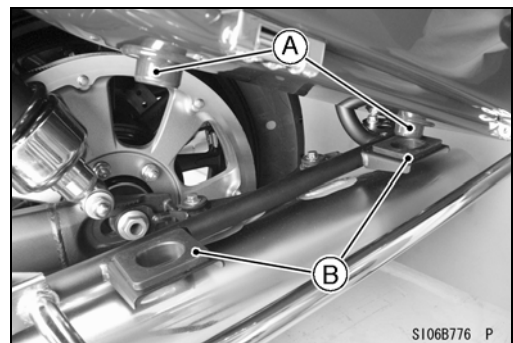
- Remove:
Bolt [A]
Nut [B]



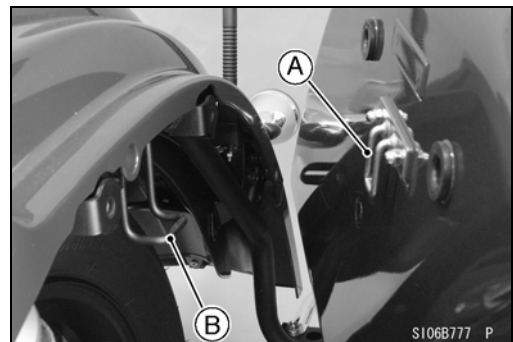
- Install the left saddlebag guard [1] with the bolt [5].
- Tighten the bolt [3] and the nut [4].
- The right saddlebag guard [2] installation procedure is same as the left side.



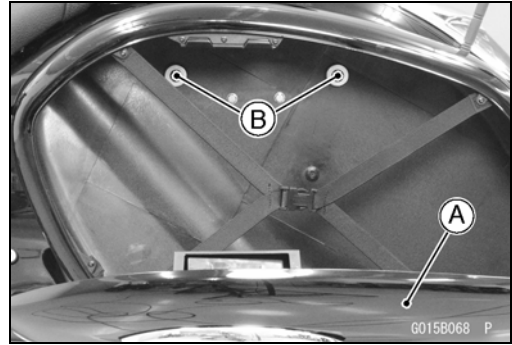
- Fit the stoppers [A] on the bottom of the saddlebag into the rubber dampers [B] in the saddlebag stay.



- Fit the hook [A] behind the saddlebag into the saddlebag stay [B].



- Open the lid [A].
- Install the callors and tighten the bolts [B].
- Close the lid.



Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Please check / adjust all screws in regular intervals.