Assembly Instructions

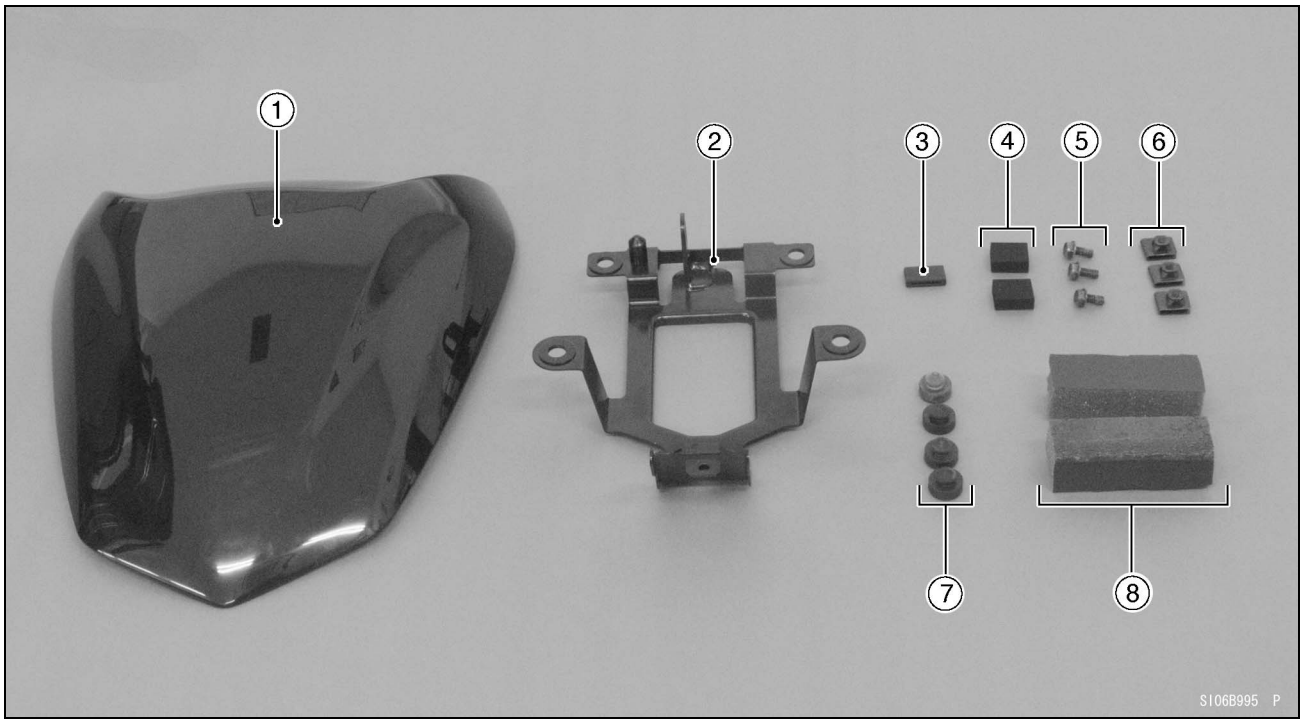
Model:	ER-6n (ER650EC), ER-6n ABS (ER650FC) EX-6f (EX650EC), EX-6f ABS (EX650FC)
Description:	Seat Cover Kit
Part Number:	99994-0235-□□□

Before you begin installation, read through the installation instructions and check to be sure all parts are present.

If you are in doubt as to any part of the installation, please ask your authorized Kawasaki dealer to complete the installation. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.

Parts List

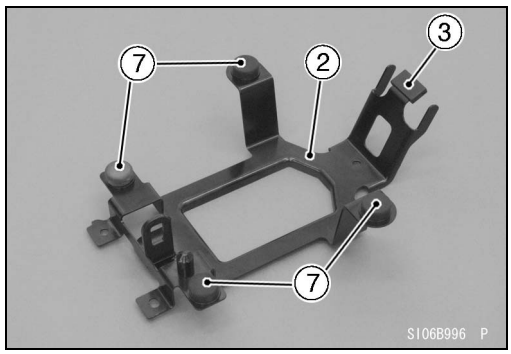
No.	Component Name	Part No.	Qty	Remark
1	Single Seat Cover	53065-0054-□□□	1	□□□ is in the color codes.
2	Bracket	11056-1020	1	
3	Damper	92075-1446	1	
4	Pad	92161-0718	2	
5	Bolt	130BB0616	3	6 × 16 mm
6	Nut	92015-1531	3	
7	Damper	92161-0855	4	
8	Pad	92161-1471	2	



Installation Instructions

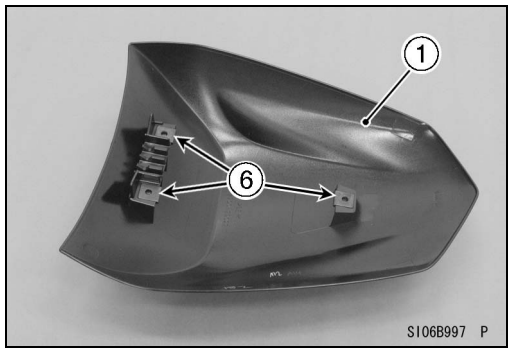
Assembly Procedure

- Fit the dampers [3, 7] to the bracket [2].

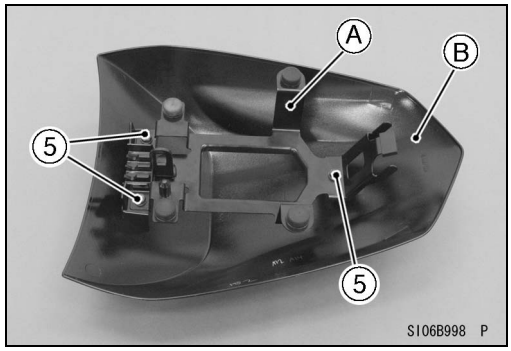


NOTE

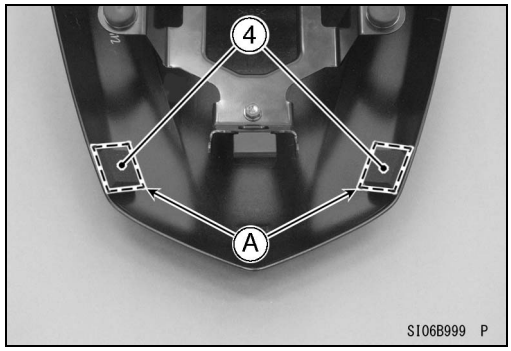
- *In order to protect the seat cover from being damaged, do the work on a soft material such as cloth.*
- Install the nuts [6] on the single seat cover [1] as shown in the figure.
- The thread side of the nut faces single seat cover.



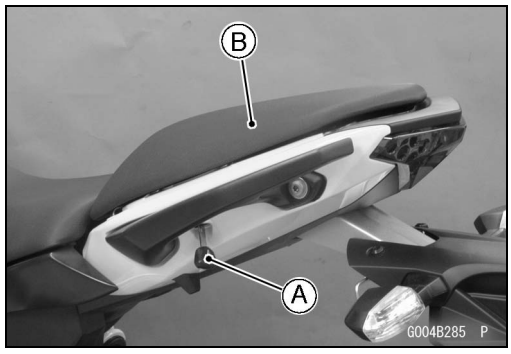
- Install the bracket assy [A] on to the single seat cover [B] with the bolts [5].



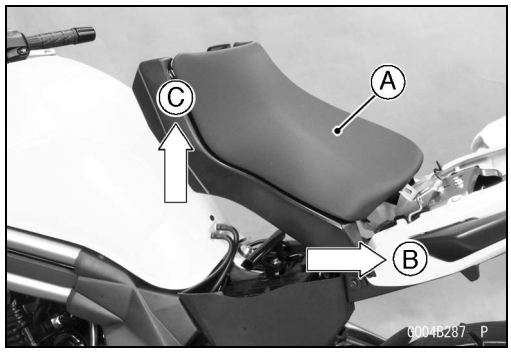
- Install the pads [4] on the single seat cover so that the edges of the pad align with the marked lines [A].



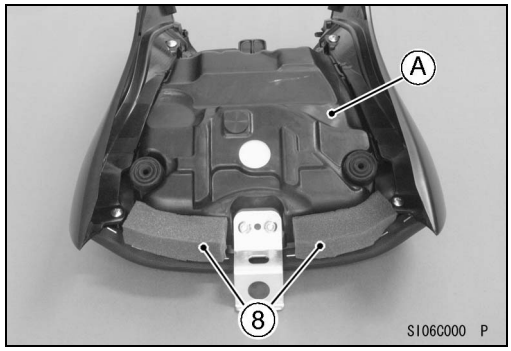
- Insert the ignition key [A] into the seat lock, turning the key clockwise, pulling up on the front of the rear seat [B], and pull the rear seat forward.



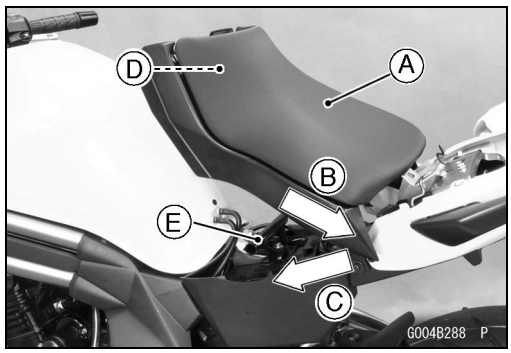
- Slide the front seat [A] rearward [B] then pull the front of seat upward [C] to remove it.



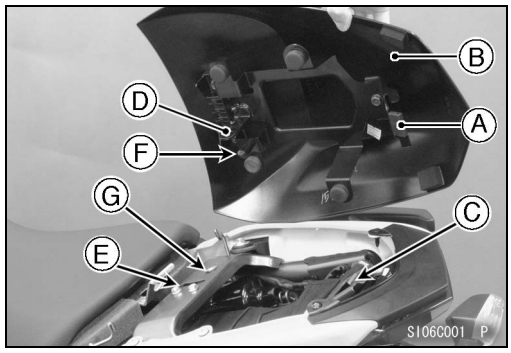
- Install the pads [8] on the front seat [A] as shown in the figure.



- Slide the front seat [A] rearward [B] to position it on the frame.
- Slide the front seat forward [C] to engage the tab [D] under the seat with the bracket [E] on the frame.

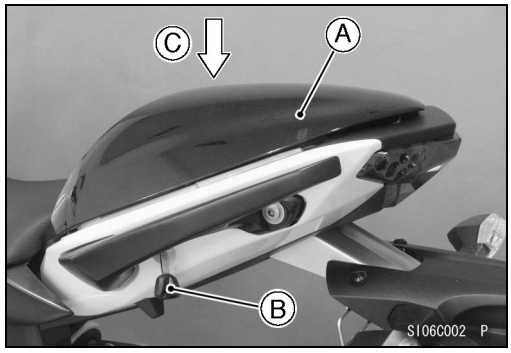


- Insert the tab [A] under the single seat cover [B] into the hole [C] in the frame.
- Insert the lock plate [D] of the single seat cover in to the slot [E] on the frame while aligning the projection [F] with the hole [G] on the frame.
- Push down the front part of the single seat cover until the lock clicks.
- Pull up the front and rear ends of the single seat cover to make sure they are securely locked.



NOTE

○ *When removing the single seat cover [A], turn the ignition key [B] clockwise while pushing down [C] the front part of the single seat cover.*



Basic Torque for General Fasteners

The table below, relating tightening torque to thread diameter, lists the basic torque for the bolts and nuts. Use this table for only the bolts and nuts which do not require a specific torque value. All of the values are for use with dry solvent-cleaned threads.

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	3.4 ~ 4.9	0.35 ~ 0.50	30 ~ 43 in·lb
6	5.9 ~ 7.8	0.60 ~ 0.80	52 ~ 69 in·lb
8	14 ~ 19	1.4 ~ 1.9	10 ~ 13.5
10	25 ~ 34	2.6 ~ 3.5	19 ~ 25
12	44 ~ 61	4.5 ~ 6.2	33 ~ 45
14	73 ~ 98	7.4 ~ 10.0	54 ~ 72
16	115 ~ 155	11.5 ~ 16.0	83 ~ 115
18	165 ~ 225	17.0 ~ 23.0	125 ~ 165
20	225 ~ 325	23.0 ~ 33.0	165 ~ 240

Please check / adjust all screws in regular intervals.

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P/No. 99929-0643