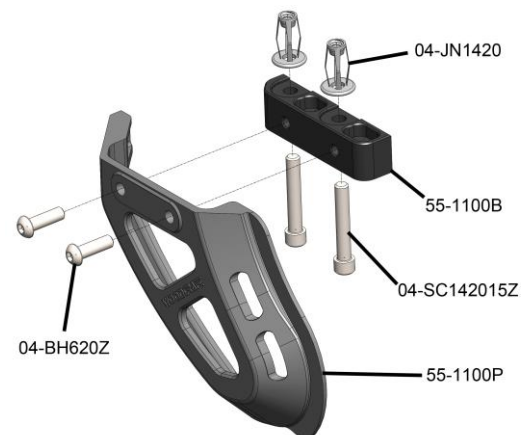
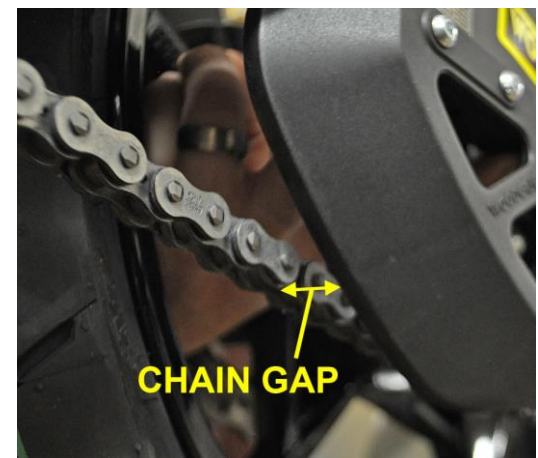


IMPORTANT: Woodcraft Toe Guards are designed to help prevent injury in the case of a crash by deflecting your body parts away from the chain and rear sprocket. Anyone who may come in contact with the motorcycle still must exercise extreme caution, as **no guard can guarantee the prevention of injury in all situations.**

- 1) Take the 55-1100P plastic and 55-1100B block and mock them up in order to mark the mounting holes for the block.
 - The toe guard must mount to a flat surface that is about 4 inches long.
 - Locate the guard so that the back edge of the guard is covering the teeth of the rear sprocket (see top photo).
 - Be sure that your location ensures that the chain does not contact the guard (note chain gap at right)
- 2) Trace the location of the mounting holes on the bottom of the swingarm. Be sure that the holes are roughly in the center of the swingarm so that the jack nuts can expand. Mark the center of each hole with a center punch and then drill the mounting holes for the jack nuts with a 7/16" drill.
 - Check: The mounting holes in the 55-1100B are separated by 1.4 inches (35.5mm).
- 3) To install the jack nuts, gently tap them through the hole until they are flush with the swingarm. Use the 1.25" long bolt for installation of the jack nut. Pass the bolt through the friction wrench (be sure to have the correct side facing the jack nut) and then thread into the jack nut. Tighten the bolt, collapsing the jack nut side anchors until you feel the bolt become tight. **IMPORTANT: Do not overtighten – you want the bolt to be just snug**
- 4) Remove the bolt and friction tool from the jack nut. Install the 55-1100B Base to the swingarm using the two 1.5" inch long bolts included in the kit.
- 5) Bolt the 55-1100P Plastic to the Base using the 04-BH620Z bolts and some Blue Loctite.



WARNING: Installation and use of some Woodcraft Technologies, Inc. products will change the response of the motorcycle to rider control inputs. Failure of the rider to adapt to these changes may cause loss of control, and serious injury or death. Improper installation, and/or failure to comply with all warnings and instructions may cause loss of control and serious injury or death. **DO NOT INSTALL OR USE ANY WOODCRAFT TECHNOLOGIES, INC. PRODUCTS IF YOU ARE UNABLE TO DO SO IN COMPLIANCE WITH ALL INSTRUCTIONS AND WARNINGS. SEEK THE ASSISTANCE OF AN EXPERIENCED TECHNICIAN.**