



INSTALLATION INSTRUCTIONS
KHROME WERKS® FENDER LUGGAGE RACK
For XLH, FLST, FLSTS, FXDL, 97-08 FLHR
Mfg. p/n 720021, 720022, 720023, 720024, 720029,
720102, 720103
(See pkg. label for Dist. p/n)

ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

INTRODUCTION:

These instructions describe the procedure for properly installing KHROME WERKS® Rear Fender Luggage Racks onto 1979-up XLH, 1986-up FLST, 1997-03 FLSTS, 1997-up FXD,B,C,L,S and 1997-08 FLHR H-D models. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

WARNING: A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

TOOLS REQUIRED:

#2 Phillips screwdriver
7/16" combination wrenches (2)
½ " combination wrench

NOTE: *1997-up models except FLSTC, FLSTF, and FLSTS, use the OEM ¼"-20 screw instead of the ¼"-28 (if supplied).

Models with captive fastener seat release screw must use H-D #52030-98 seat bracket kit or individually, #51652-83B bracket and #2952A screw with washer.

All models equipped with solo seats will need to purchase H-D #59768-97 fender nut kit and #2952A screw with washer.

PROCEDURE:

1. Install hollow stem bumpers into holes in the bottom of the rack front mount. Use silicone or soapy water to ease installation (we just lick 'em.)

2. Remove license plate, save hardware. Note: We recommend ¼" flat washers under the screw heads and the nuts that secure the plate to the bracket or holder.

NOTE: FLHR Road King®: Rack is designed to mount between the support tube and the license plate holder and on top of the rear seat mounting bracket.

FXD, FLST, FLSTF, FLSTS and XL: Rack is designed to mount to the inside of the H-D license plate bracket and on top of the rear seat mounting bracket.

3. **FLHR Road King®:** Remove the 5/16" screws securing the license plate holder to the support tube. Position the rack as described above and reinstall the 5/16" mounting screws through the license plate holder, the luggage rack rear mounts, and into the support tube. Do not tighten at this time.

CAUTION: Start screws carefully to avoid cross-threading.

FXD, FLST, FLSTF, FLSTS and XL: Position the rack as described above and insert the saved ¼" screws and washers through the license plate, license plate bracket, and the luggage rack rear mounts. Install the ¼" nuts and washers. License screws must be ¼" in diameter and grade 5 or better. They must be long enough when tightened to extend at least one thread through the nut. If the luggage rack rear mount does not fit flush with the license bracket, loosen the screws that secure the license bracket to the fender. Do not tighten at this time.

4. **All Models:** Install the correct seat screw and washer through the luggage rack front mount, H-D seat bracket and nylon washer, if originally equipped, and into the fender. Tighten all hardware.

CAUTION: Start screw carefully to avoid cross-threading.

5. **FLHR Road King®:** Install license plate.

WARNING: Never carry more than 10 lbs. on rack, and always secure cargo properly. Failure to do so can adversely affect handling. Make sure neither cargo nor cargo straps are loose and come in contact with moving parts, i.e. wheels, brakes, etc.

USE AND CARE: Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

BILL OF MATERIALS

Item #	Mfg. p/n	Description	Qty.
1	7200211	Luggage Rack, 79-up XL	1
	7200221	Luggage Rack, 91-05 FXD,L,S	1
	7201021	Luggage Rack, 06-up FXD,B,C,L	1
	7200231	Luggage Rack, 86-05 FLST,C; 90-06 FLSTF; 93-96 FLSTN	1
	7201031	Luggage Rack, 06-up FLSTC, 2007-up FLSTF	1
	7200241	Luggage Rack, 97-08 FLHR	1
	7200291	Luggage Rack, 97-03 FLSTS; 05-06 FLSTSC; 05-up FLSTN	1
2	424090*	Screw, Pan Phil ¼"-28 x 5/8"	1
3	420283*	¼" Flat washer	1
4	438429	Rubber hollow stem bumper	2

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