



## LOOSE CANNON SOFTAIL SLIP-ON'S PART # 12-1001 & 12-1002 INSTALLATION INSTRUCTIONS

Congratulations, your husband has purchased the finest exhaust system for his, or your, motorcycle. If he's like most guys we are assuming he hasn't read these instructions, which is where you come in. Keep a careful eye on him and when he says he's stuck hand him this Instruction sheet, we included it for a reason. Now for the good news, you picked a great product to enhance the riding experience. Expertly crafted and designed for maximum performance, deep throaty sound, perfect fit and innovative styling. Firebrand exhaust systems are the first choice for people whose passion is riding. Please follow the installation instructions below and if you have any questions, please call our technical support line Toll Free at 844-FIREONE (347-3663). Attention installer (if other than owner), please forward this instruction sheet to the owner of this product. These instructions contain valuable information to the end user.

1. Loosen the Torca band clamps on the front of each muffler.
2. Remove the 1/4" bolts from the mount bracket under each muffler and slide mufflers off of the head pipes. NOTE: It may be necessary to use a penetrating lubricant to loosen the mufflers from the head pipes. Also, loosening the heat shield hose clamps and muffler mount bracket slightly can help with removing the OEM mufflers and aligning the new ones later.
3. Remove the OEM band clamps from the front of each muffler and install onto the Loose Cannon mufflers such that the bolts are in the same position as stock.
4. Install mufflers by sliding them onto the head pipes and bolting them to the mount bracket using the OEM bolts. NOTE: The mufflers are identical and either one can be installed in either position.
5. Align mufflers and tighten hardware, beginning with the OEM bolts on the mounting bracket followed by the Torca band clamps. Torque spec. is 40-45 Ft./Lbs. NOTE: Visually check alignment while you tighten the hardware. Make sure the mufflers are parallel when viewed from the right hand side of the motorcycle.
6. Tighten all hardware before starting your motorcycle.
7. Now go and ride, NO EXCUSES!

**IMPORTANT, PLEASE READ!**

We highly recommend the use of thread locking compound on all hardware during installation.

### 12-1001 CHROME

After installation and before starting your motorcycle, clean pipes and mufflers with a cleaning solvent and a clean soft cloth that will not leave a residue. NOTE: Any residue, oil, or fingerprints will stain the chrome when the metal heats up.

### 12-1002 BLACK

After installation and before starting your motorcycle, completely clean mufflers with warm soapy water and a clean soft cloth. Dry with a clean towel. NOTE: any residue, oil, or fingerprints will stain the black ceramic coating. Do NOT use anything abrasive to clean the pipes as it may remove the finish.

### DISCLAIMER

Firebrand exhaust systems are warranted against defects in material and workmanship for a period of 1 year from the date of purchase from an authorized dealer. This warranty does not cover discoloration or rust of chrome finishes. This warranty is limited to the repair or replacement of a product proven to be defective from normal use. Firebrand exhaust systems are designed to fit and operate on OEM motor and chassis. This warranty does not cover any product subject to abuse, misuse, improper installation or modification. Every effort is made for Firebrand Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions. Aftermarket products that remove OEM pollution control components are not permitted for street use in California. Please check with your local Municipality or visit the CARB website at [www.arb.ca.gov](http://www.arb.ca.gov).

### TOOLS REQUIRED

- RATCHET
- 7/16" SOCKET
- 9/16" DEEP SOCKET
- FLAT BLADE SCREWDRIVER