

Radiator Brace Installation

- 1 Remove seat, gas tank, radiator shrouds, and plastic louvers
- 2 Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump (Fig 1)
- 3 Reinstall coolant drain plug.
- 4 Loosen the hose clamps on the top of the radiators, then pull the hoses off the radiators (Fig 2)
- 5 Remove the 4 bolts holding the radiators to the frame
- 6 Place the brace marked with an R on the back of the right radiator (Fig 3)
- 7 Using two of the supplied 6x8mm button head bolts install the smaller half of the brace on the outside edge of the radiator (Fig 4)
- 8 Install the top and bottom support rods using 4 of the supplied 6x16mm button head bolts (Fig 5)
- 9 Place the brace marked with an L on the back of the left radiator
- 10 Repeat steps 6 and 7
- 11 Reconnect the radiators with the braces installed on the back side, using the supplied 6x30mm hex head bolts, stock washers, and supplied washers (Fig 6&7)
- 12 Fill radiators with coolant
- 13 Install tank & seat
- 14 Fasten the radiator shrouds to the radiators using the supplied 6x25mm hex head bolt with the stock washers and supplied spacer (Fig 8&9)

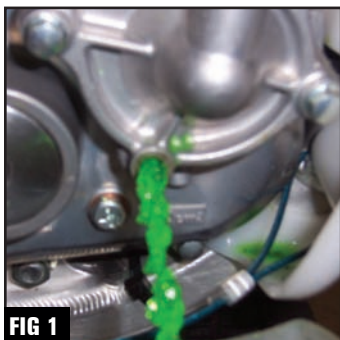


FIG 1



FIG 2

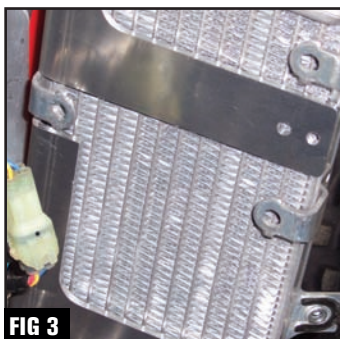


FIG 3

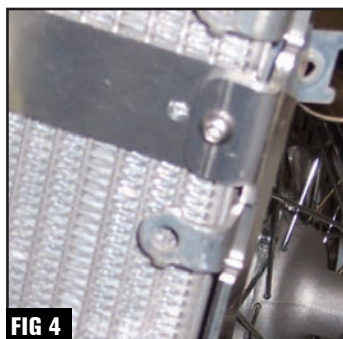


FIG 4



FIG 5



FIG 6

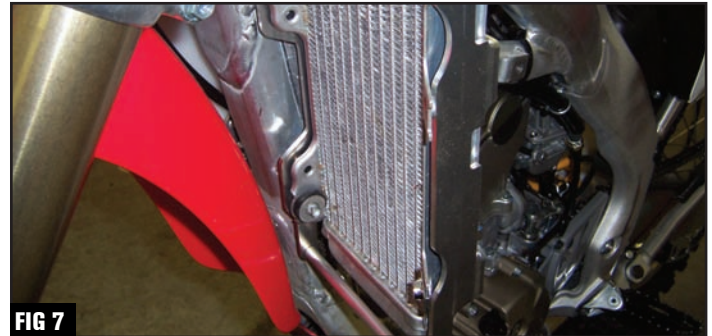


FIG 7



FIG 8



FIG 9

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MOOSE RACING

INSTRUCTIONS

RADIATOR BRACE INSTALLATION

Part#s #1901-0141(04-08 cr250), 1901-0142(04-09 crf 250), 1901-0143(04-09 crf 250x), 1901-0144(04-08 crf 450), 1901-0145(04-09 crf 450x)

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