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V.A.L.E.

2009 Ducati **MONSTER 696**

V.A.L.E.™ Dual Slip-on Exhaust System with M-2 Canisters Part # 005-2490406DV, 005-2490407DV, 005-2490408DV



Parts List

Description	Part Number
Muffler Canister	Varies
Slip-on Tube left	005-24904L
Slip-on Tube right	005-24904R
HARDWARE KIT	005-249-3
X-Ring (half)	005-7-2-3
6x14mm Socket Head Cap Screw	005-SH614
6mm Split Lock Washer	005-WL6
T20Torx Screw Hex Key	005-9-15820
5mm Long Handle Ball End Hex Wrench	005-9-18610
TBR Sticker Kit	015-10212
	Muffler Canister Slip-on Tube left Slip-on Tube right HARDWARE KIT X-Ring (half) 6x14mm Socket Head Cap Screw 6mm Split Lock Washer T20 Torx Screw Hex Key 5mm Long Handle Ball End Hex Wrench

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

- Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
- 2. Remove muffler joint pipe springs.



3. Remove muffler mounting bolts.



4. Remove left and right mufflers.



 Install TBR slip-on tubes to mufflers by attaching the X-Ring to the mufflers using the 6x14mm socket head cap screws and lock washers provided. Leave loose for now.



6. Install left muffler using the OEM hardware and springs.



7. Install right muffler using the OEM hardware and springs.



- 8. Adjust muffler alignment.
- 9. Tighten the 8 X-Ring bolts.
- 10. Tighten muffler mounting bolts.



- 11. Double check all your work.
- 12. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Also, remove any plastic film from the name badge(s) and or canister clamp(s). Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.



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Care & Cleaning

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Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth

Titanium Header System: Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Polished Aluminum Canisters: Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

Brushed Aluminum Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Carbon Fiber Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve.

TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Titanium Mufflers: For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve.

TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters at the first signs of packing material deterioration. Part #005-10038 Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.

005-2490406DV



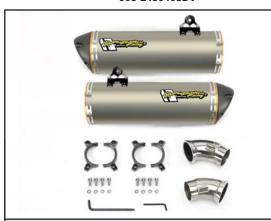
Qty.	Description	Part Number
1	Muffler Canister Left	005-249-206L
1	Muffler Canister Right	005-249-206R
1	Slip-on Tube left	005-24904L
1	Slip-on Tube right	005-24904R
1	HARDWARE KIT	005-249-3
4	X-Ring (half)	005-7-2-3
8	6x14mm Socket Head Cap Screw	005-SH614
8	6mm Split Lock Washer	005-WL6
1	T20Torx Screw Hex Key	005-9-15820
1	5mm Long Handle Ball End Hex Wrench	005-9-18610
1	TBR Sticker Kit	015-10212

005-2490407DV



Description	Part Number
Muffler Canister Left	005-249-207L
Muffler Canister Right	005-249-207R
Slip-on Tube left	005-24904L
Slip-on Tube right	005-24904R
HARDWARE KIT	005-249-3
X-Ring (half)	005-7-2-3
6x14mm Socket Head Cap Screw	005-SH614
6mm Split Lock Washer	005-WL6
T20Torx Screw Hex Key	005-9-15820
5mm Long Handle Ball End Hex Wrench	005-9-18610
TBR Sticker Kit	015-10212
	Muffler Canister Left Muffler Canister Right Slip-on Tube left Slip-on Tube left HARDWARE KIT X-Ring (half) 6x14mm Socket Head Cap Screw 6mm Split Lock Washer T20 Torx Screw Hex Key 5mm Long Handle Ball End Hex Wrench

005-2490408DV



Qty.	Description	Part Number
1	Muffler Canister Left	005-249-208L
1	Muffler Canister Right	005-249-208R
1	Slip-on Tube left	005-24904L
1	Slip-on Tube right	005-24904R
1	HARDWARE KIT	005-249-3
4	X-Ring (half)	005-7-2-3
8	6x14mm Socket Head Cap Screw	005-SH614
8	6mm Split Lock Washer	005-WL6
1	T20Torx Screw Hex Key	005-9-15820
1	5mm Long Handle Ball End Hex Wrench	005-9-18610
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