AltRider Crash Bars for the BMW G 650 GS

INSTALLATION INSTRUCTIONS

Dear Rider,

Thank you for choosing AltRider! Whether a seasoned world adventurer or a first time ADV-Newbie, we welcome you to the AltRider experience. You can install your new product with the utmost confidence. AltRider designs, tests, and manufactures all of its products here in the United States. We are proud to do what we do, and honored to present to you the product of our labors.

Enjoy it, show it off, and most of all, RIDE IT!

Venture On,
Jeremy LeBreton

ALTRIDER venture on

BMW G 650 GS
Crash Bars

Package Contents:
- left and right engine bars
- Instructions
- Hardware kit

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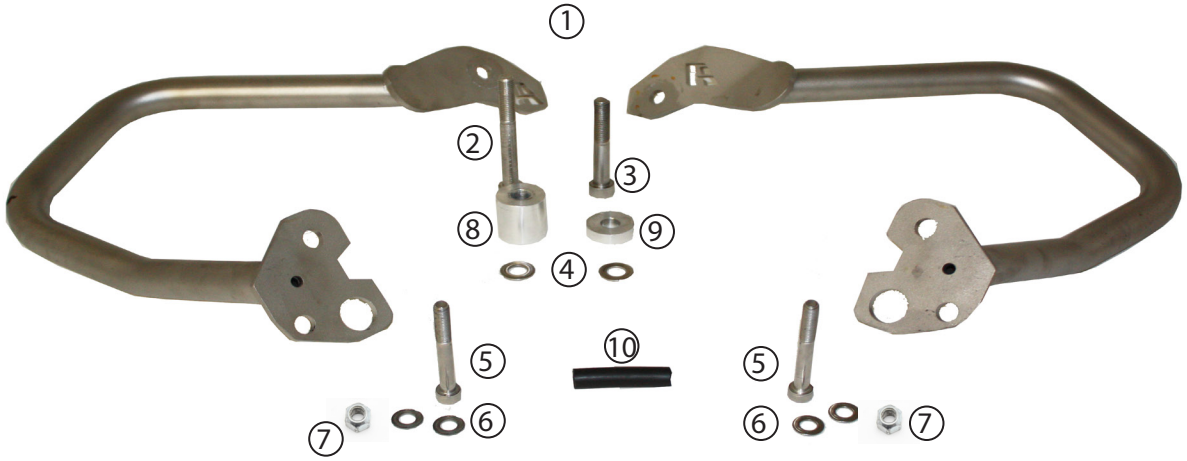


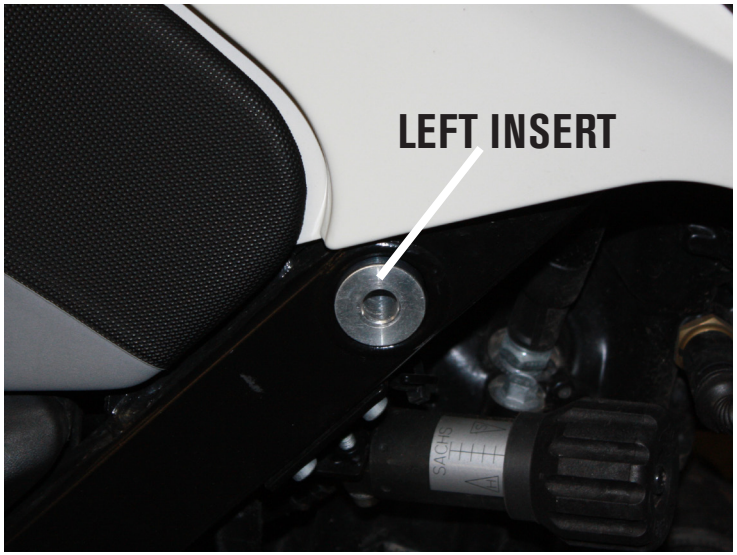
Kit:

1. Left and Right crash bars
2. M10 x 1.50 x 90 mm socket head cap bolt
3. M10 x 1.50 x 70 mm socket head cap bolt
4. (2) M10 washers
5. (2) M8 x 1.25 x 70 mm socket head cap bolt
6. (4) M8 washers
7. (2) M8 locking nuts
8. 33mm long spacer
9. 9mm long spacer
10. Black plastic bolt cover

Recommended tools:

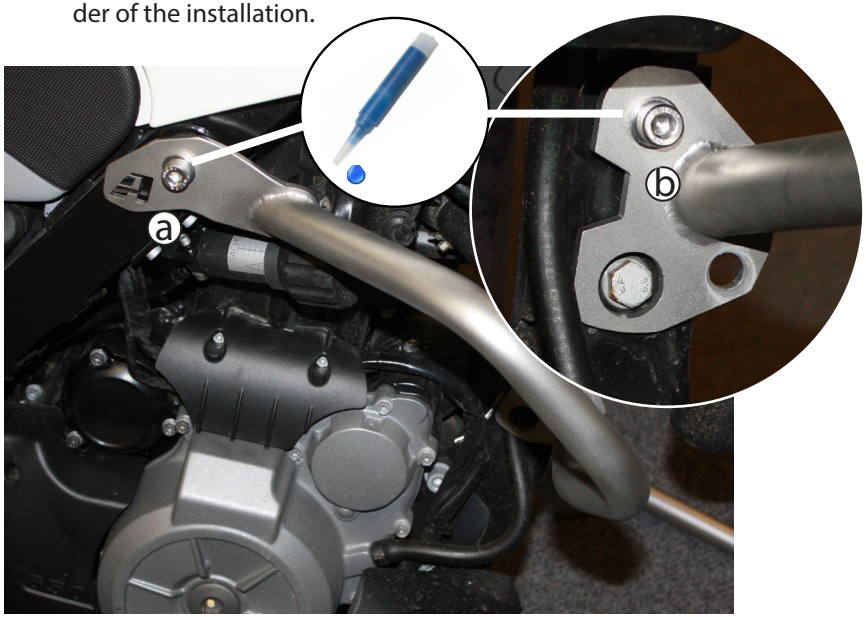
1. 3/8" ratchet
2. 3/8" extension
3. 1/4" ratchet
4. 1/4" extension
5. 13mm wrench
6. 13mm socket
7. M8 allen driver
8. M6 allen driver
9. Thread locker
10. Magnetic hardware tray (not shown)

① Using M8 allen driver, remove upper M10 allen engine bolts on both right and left sides. Save these bolts but you will not need them for installation.

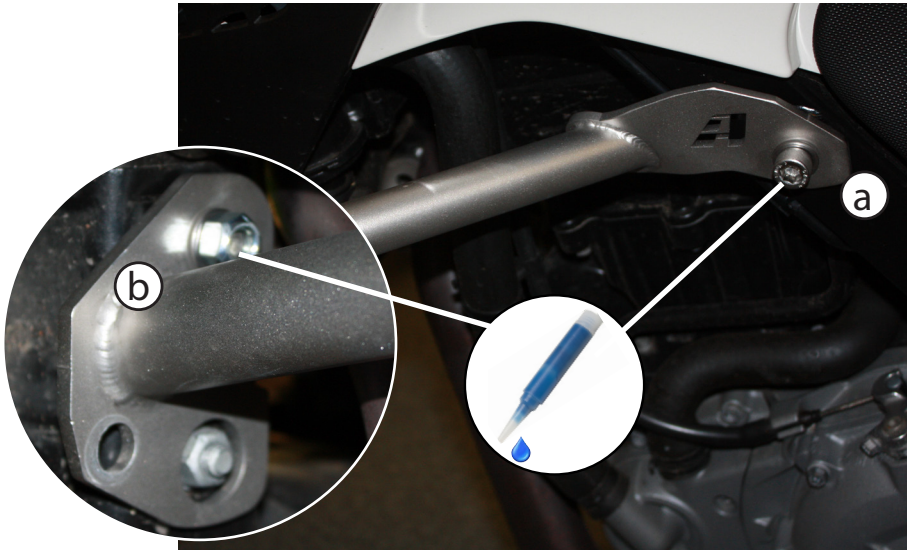


③ Insert the 33mm spacer into right side of frame and insert the 9mm spacer into the left side of the frame. If left side wants to fall out place bike on centerstand or have a helper hold bike upright.

② Using 13mm socket and wrench, remove upper front frame bolt. Save this bolt but you will not need it for the remainder of the installation.

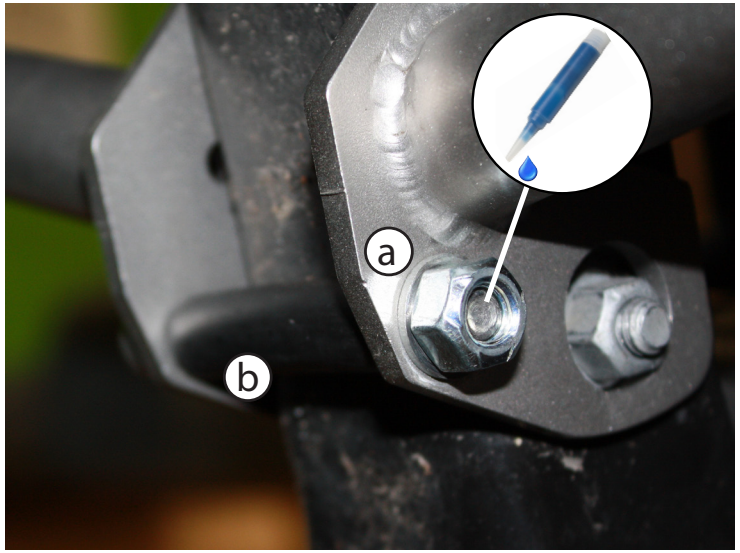


④ Install the right side crash bar first by taking the (a) M10 x 90mm bolt and washer and threading in bolt by hand. Then take (1) of the (b) M8 bolts and washers and install into lower frame mount.



⑤ Install the left side bar using the (a) M10 x 70mm bolt and washer, only start the M10 bolt and do not tighten yet. Rest the front of the bar on the (b) M8 bolt on the lower frame and add the M8 washer and lock nut. Also leave this bolt loose.

⑦ Tighten the (2) M8 bolts first to 8 nm of torque and the (2) M10 upper bolts to 19 nm of torque.



⑥ Install the 2nd lower (a)M8 bolt with washer. Take the (b)black plastic bolt cover and slide on to bolt so that it sits between the two crash bars. Place the 2nd (a)M8 washer on to the bolt and install the M8 lock nut by hand and do not tighten yet.

CONGRATULATIONS!

You've completed your installation. If at any point you have questions about your installation or have any feed back for us, we'd love to hear it. A downloadable version of these instructions can be found at our web site. www.AltRider.com

After 5 hours of riding, or 100 miles, check all the fasteners on the assembly to ensure they are tightened to spec.

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