



ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

INTRODUCTION:

These instructions describe the procedure for properly installing KHROME WERKS® Sissy Bars onto Harley-Davidson® 2003-up FXST, FXSTS, FXSTB, FLSTF, and 2003-up FLSTC, FLSTS, 2008-up FLSTSB and 2005-up FLSTN models. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

WARNING: A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

TOOLS REQUIRED:

- 2 . 9/16+combination wrenches
- 1 . 5/32+socket wrench
- 1 . 7/32+socket key wrench

PROCEDURE:

NOTE: For 2003-05 FXST, FXSTS, FXSTB, and 2003-06 FLSTF use 8.75+wide uprights. For 2006-up FXST, FXSTS, FXSTB, 2008-up FLSTSB and 2007-up FLSTF use 11+wide uprights. For 2003-up FLSTC, FLSTS and 2005-up FLSTN use 8.75+wide uprights.

NOTE: Models with saddlebags, remove saddlebags and retain mounting hardware. If mounting Sissy Bar with accessory Saddlebag Supports, refer also to the instructions for Saddlebag Supports.

CAUTION: Buildup of chrome plating on fasteners may cause seizing or binding during installation. Use anti-seize lubricant on the 1/4%20 buttonhead screws to prevent this.

WARNING: All models: Mounting screws supplied may be too long or too short when combined with other accessories. Minimum engagement should be 1½ times the screw diameter. Adequate clearance between bolts and tire must be maintained. Failure to maintain clearance could result in bolt contacting tire, possibly resulting in serious injury or death.

For 2003-up FXST, FXSTS, FXSTB, 2005-06 FLSTN and FLSTF models:

1. Attach sissy bar upright (purchased separately . see Note) to right and left side straps, using 1/4%20 x 3/4% buttonhead screws provided. Do not tighten at this time.
2. Remove OEM hardware securing fender to fender struts (center two positions on each side). Note sequence of hardware removal for ease of re-assembly.

INSTALLATION INSTRUCTIONS

SISSY BARS f/2003-up FXST, FXSTS, FXSTB, FLSTF, FLSTSB & 2003-up FLSTC, FLSTS, FLSTN
Mfg. p/n 263730, 263735
(See pkg. label for Dist. p/n)

3. Carefully slide complete bar assembly onto outside of fender struts.
4. Apply 1-2 drops of Loctite® 242 (blue) to threads of provided 3/8+16 x 1+buttonhead screws.
5. Install screws through side strap, fender strut and fender, and thread into the stock nut plates.

NOTE: FXST models, except FLSTF: The rear-most screw will engage in the license plate bracket.

6. Align bar assembly and tighten all mounting hardware securely. Tighten 3/8+buttonhead screws to 21-27 ft-lbs (dry). Tighten 1/4%20 buttonhead screws to 8-10 ft-lbs (dry).

For 2003-up FLSTC, FLSTS, FLSTSB and 2007-up FLSTN models: Install a side plate on one side of motorcycle, then proceed to other side. Install upright last.

1. Remove OEM hardware securing fender to fender struts (one bolt and two saddlebag studs for models with saddlebags, three bolts for models without saddlebags). Note sequence of hardware removal for ease of re-assembly.
2. Apply 1-2 drops of Loctite® 242 (blue) to threads of provided 3/8+16 x 1+buttonhead screws.
3. Install screws through side strap, fender strut and fender, and thread into the stock nut plates.
4. Repeat for other side.
5. Install sissy bar upright (purchased separately . see Note) into side straps, using 1/4%20 buttonhead screws.
6. Align bar assembly and tighten all mounting hardware securely. Tighten 3/8+buttonhead screws and nuts to 21-27 ft-lbs (dry). Tighten 1/4%20 buttonhead screws to 8-10 ft-lbs (dry).

All Models:

7. Models with saddlebags: reinstall saddlebags.

WARNING: Before operating motorcycle, check all hardware to be sure it is tight. Check for adequate clearance between bolts and tire. Failure to maintain clearance could result in bolt contacting tire, possibly resulting in death or serious injury.

USE AND CARE: Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

263600	8.75 Lowboy Upright
263601	8.75 Mini Lowboy Upright
263611	8.75 Round Upright
264170	8.75 Ultra Mini Lowboy Upright
264190	8.75 Bantam Upright
264195	8.75 rail Upright
264152	11+Lowboy Upright
264153	11+Mini Lowboy Upright
263619	11+Round Upright
264189	11+Bantam Upright
263730	Side Straps f/2003-up FXST, S, B, FLSTF, FLSTSB
263735	Side Straps f/2003-up FLSTC, FLSTS, 07-up FLSTN

KHROME WERKS®
67 Fifth St. N.E. • Pine Island, MN 55963



INSTALLATION INSTRUCTIONS
SISSY BARS f/2000-2002 FXST, FXSTS, FXSTB,
FLSTF & 2000-02 FLSTC, FLSTS
Mfg. p/n 263730, 263735
(See pkg. label for Dist. p/n)

NOTE: To fit to 2000-02 FXST, FXSTS, FXSTB, FLSTF and 2000-02 FLSTC, FLSTS models will require the following hardware (not supplied.)

- 4 . 3/8+16 narrow nylok nut
- 4 . 3/8+Type B Narrow flat washer
- 4 . 3/8+16 x 1 1/4+buttonhead socket screw, chrome plated

TOOLS REQUIRED:

- 2 . 9/16+combination wrenches
- 1 . 5/32+socket key wrench
- 1 . #45 Torx socket key wrench

PROCEDURE:

NOTE: Models with saddlebags, remove saddlebags and retain mounting hardware.

CAUTION: Buildup of chrome plating on fasteners may cause seizing or binding during installation. Use anti-seize lubricant on the 1/4%20 button head screws to prevent this.

WARNING: All models: Mounting screws supplied may be too long or too short when combined with other accessories. Minimum engagement should be 1 1/2 times the screw diameter. Adequate clearance between bolts and tire must be maintained. Failure to maintain clearance could result in bolt contacting tire, possibly resulting in serious injury or death.

For 2000-2002 FXST, FXSTS, FXSTB, and FLSTF models:

1. Attach sissy bar upright (purchased separately . use only 8.75+ wide uprights) to right and left side straps, using 1/4%20 x 3/4% buttonhead screws provided. Do not tighten at this time.
2. Remove OEM hardware securing fender to fender struts (center two positions on each side). Note sequence of hardware removal for ease of re-assembly.
3. Carefully slide complete bar assembly onto outside of fender struts.
4. Apply 1-2 drops of Loctite® 242 (blue) to threads of provided 3/8+16 x 1 1/4%buttonhead screws.
5. Install screws through side strap, fender strut and fender. Secure with provided washer and lock nut.

NOTE: FXST models, except FLSTF: The rear-most screw will engage in the license plate bracket.

6. Align bar assembly and tighten all mounting hardware securely. Tighten 3/8+buttonhead screws and nuts to 19 ft-lbs. (dry).

For 2000-02 FLSTC, FLSTS models: Install a side plate on one side of motorcycle, then proceed to other side. Install upright last.

1. Remove OEM hardware securing fender to fender struts (one bolt and two saddlebag studs for models with saddlebags, three bolts for models without saddlebags). Note sequence of hardware removal for ease of re-assembly.
2. Apply 1-2 drops of Loctite® 242 (blue) to threads of provided 3/8+16 x 1 1/4%buttonhead screws.
3. Install screws through side strap, fender strut and fender. Secure with provided washer and lock nut.
4. Repeat for other side.
5. Install sissy bar upright (purchased separately . use only 8.75+ wide uprights) into side straps, using 1/4%20 buttonhead screws.
6. Align bar assembly and tighten all mounting hardware securely. Tighten 3/8+buttonhead screws and nuts to 19 ft-lbs. (dry). Tighten 1/4%20 buttonhead screws to 8-10 ft-lbs. (dry).
7. Models with saddlebags: reinstall saddlebags.

WARNING: Before operating motorcycle, check all hardware to be sure it is tight.

USE AND CARE: Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

REFERENCE KW P/N

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