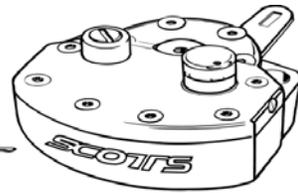


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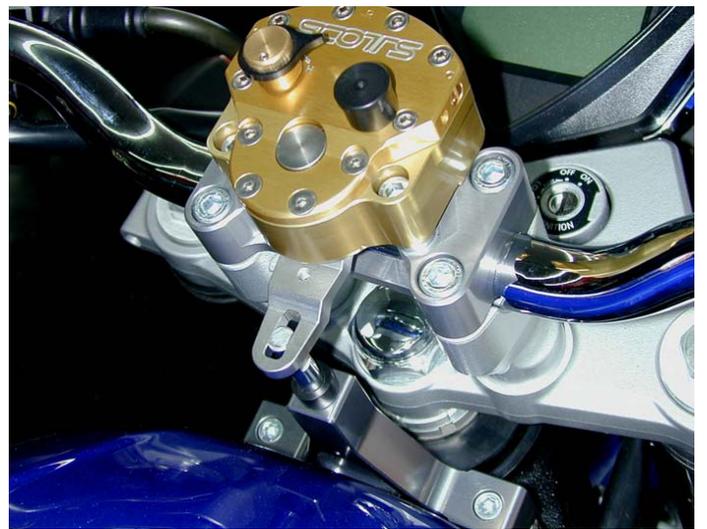
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**INSTALLATION INSTRUCTIONS FOR: SUZUKI SV 650 2003-11, using the stock upright handlebars.**

- 1) This kit is designed to be used with the stock upright handlebars that comes stock on the SV650, **this is not for the SV650S**. If you are going to use the clip-on bars, like comes on the SV650S, you will require a different kit and different instructions. **This kit is not for bikes using tank spacers.**
- 2) Review the pictures below to get the idea of the finished goal. Some of the photos may not be your exact model but they still depict the concept necessary to mount this properly. If you have questions, feel free to call.
- 3) It is mandatory to use **Blue** Loc-tite on all bolts. We promise they will come loose if you don't.
- 4) Cover the gas tank with a large towel or protective pad so you don't scratch the tank.
- 5) Remove any other steering stabilizers.
- 6) You are going to loosen the bars next, be sure you've protected your tank, so the bars don't flop down and hit the tank.
- 7) Remove the 4 bolts that hold the handlebars tight (there may be small chrome caps covering the Allen head bolts, you must be remove those little chrome covers before you can access the bolts. A knife or sharp edge can be slipped under the chrome cover to help remove it. Remove the upper bar clamps with a 6mm Allen wrench. (See photo).
- 8) Install the new upper handlebar bracket on the upper side of your handlebars with the part number toward the front of the bike. Tighten the 4 Allen bolts evenly so the gap between the upper and lower mounting perch is equal.
- 9) Be sure the bars do not hit the tank at full lock. You can rotate the bars forward slightly to cure this problem.
- 10) The bars are oversize slightly from the factory, so they will fit very tightly into our handlebar mount.
- 11) Remove the (2) stock front tank bolts but leave the washers on this model. The 03-06 works better with the stock washers underneath our frame bracket. Install the new "frame bracket tower" #22-8680-00 using the longer 6x40mm tank bolts supplied but retain the bushings inside the rubber grommets on your tank. The frame bracket butts against the stock washer which in turn, sits on top of the steel spacers that are inside your tank bushings.
- 12) Remember, under heavy braking your entire body weight is pushing the tank forward. Therefore, until you have verified sufficient clearance between the tank and the new frame bracket, put something between the tank and frame bracket to protect the tank until you're sure there will be no contact. Each bike will vary a little as to how much movement there actually is under heavy braking. The tank can be adjusted rearward by loosening, repositioning and tightening the tank bolts again.
- 13) Grease the tower pin and drop it in the tower-pin hole. It is designed to "float" and requires no retaining devices. Keep the tower pin and inside the hole, lightly greased at all times for easy movement and self alignment of the tower pin.
- 14) Be sure to adjust the tower pin height as per the manual instructions. The tower pin is easily adjusted up or down by simply tapping on the pin to move the collar up or down on the tower pin. Flip it over and tap if you need to move it the other way.
- 15) The tower pin should be flush with the top of the linkarm when finished with your adjustment.
- 16) Install the stabilizer using the (2) 6x20 Allens. The link arm slot aligns with the flats on the tower pin.
- 17) Read your stabilizer manual for initial settings on the controls. A separate page describes each valving circuit control. The stabilizer is infinitely adjustable and totally up to the user to find their preference. Start with softer (counter clockwise) settings and work up to stiffer settings. The base valve controls the immediate feel of damping forces exerted.
- 18) If you have any questions on anything call us, we want to help you!
- 19) Phone: 818 248-6747 Fax: 818 248-4529 email: [sales@scottspower.com](mailto:sales@scottspower.com)
- 20) Please visit our website at: [www.scottspower.com](http://www.scottspower.com) for photos and other products.



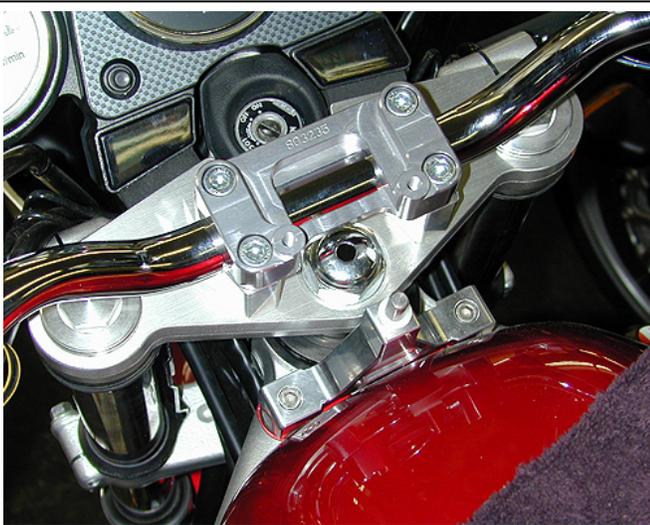
This kit is made for the above bike.



Removing the chrome covers.



Removing the upper handlebar mount



Barclamp and frame bracket installed correctly. Pictured is the 02 bike but the concept for 03-06 is the same.



Completed kit installed correctly on 02 bike. The 03-06 mounts the same way.